



Overview on Thermoelectronic Generators

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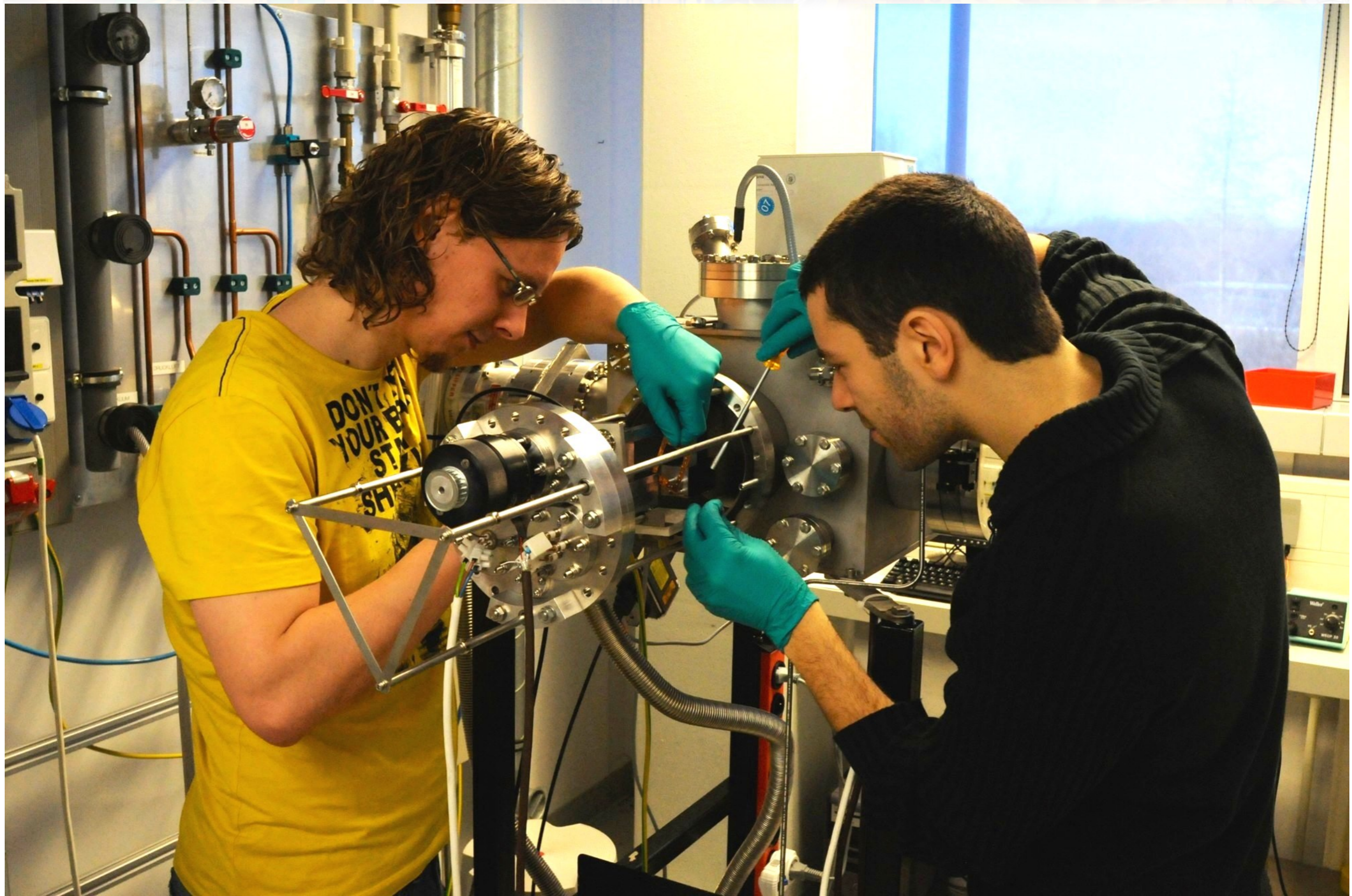
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The Historical Origin of Thermionics

Use of thermionic emission to generate electric power: proposal and first studies



Hermann Theodor Simon
(1870-1918)

**Regarding its impact on life ...,
science of energy is the most reliable
and seminal of all sciences.
(1918)**

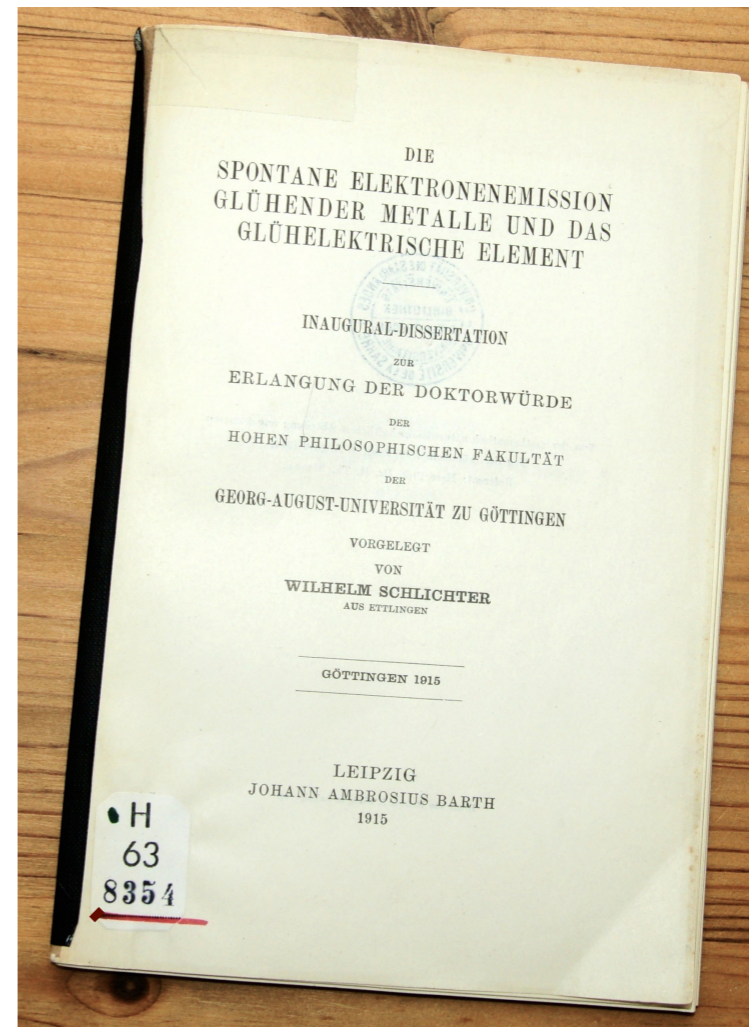


The Historical Origin of Thermionics

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Hermann Theodor Simon
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Thesis of Wilhelm Schlichter
(defense: August 2, 1914)

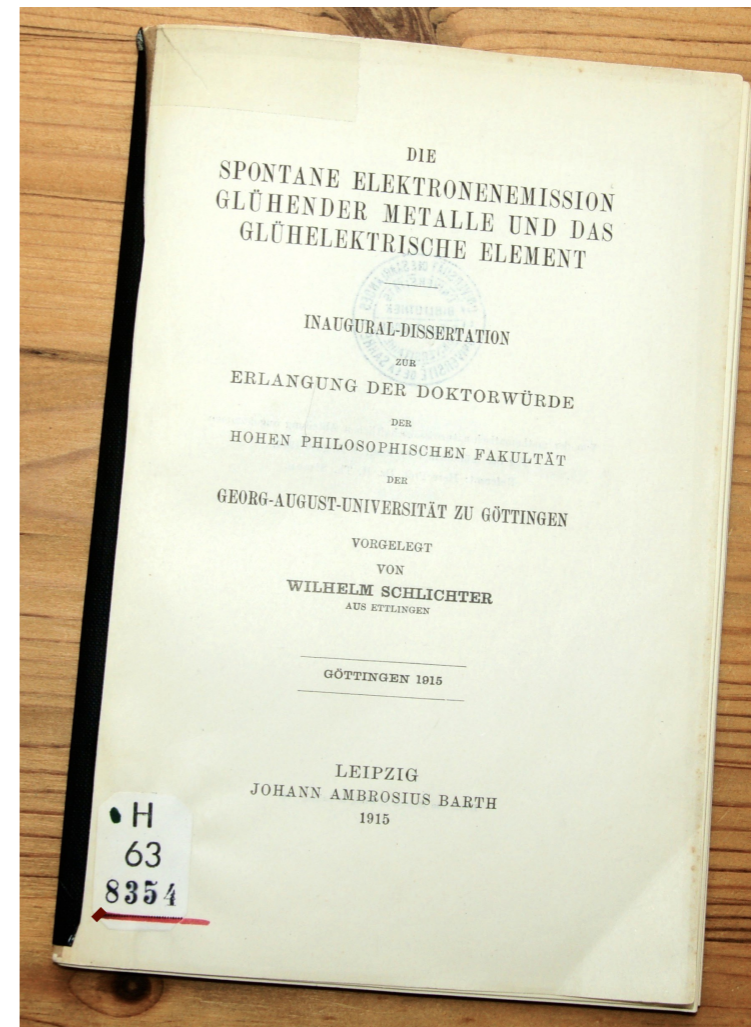


The Historical Origin of Thermionics

Use of thermionic emission to generate electric power: proposal and first studies

Results:

- ▶ Pt is unsuitable cathode material
- ▶ radiation loss is the main problem
- ▶ **‘glow-electric elements’ can be economically feasible**



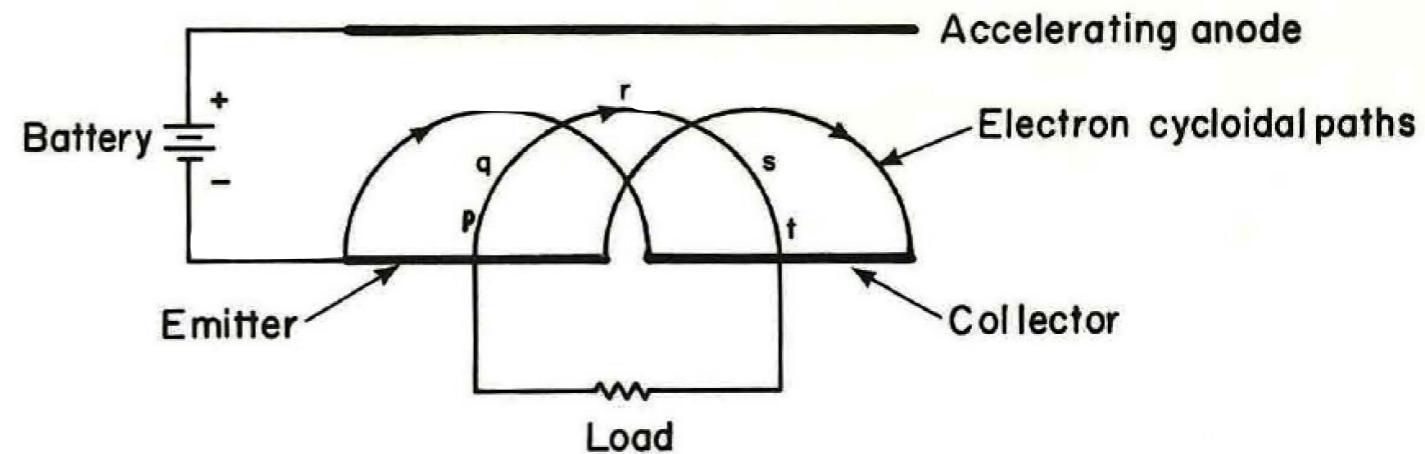
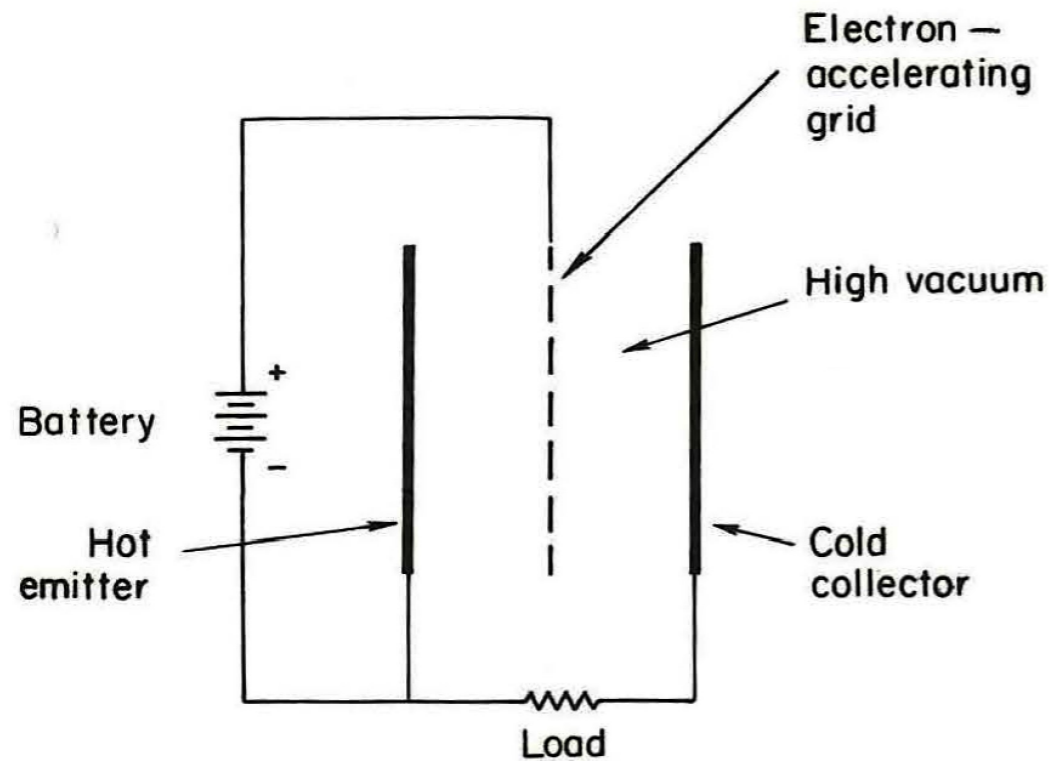
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Concepts to Solve the Space Charge Problem

- 1) **Neutralization** of space charge by positive ions (Cs^+)
practical (TOPAZ), but **reduced efficiency, complex**
- 2) $d_{\text{EC}} \sim 1\text{-}3 \mu\text{m}$ (see, *e.g.*, J.-H. Lee *et al*, APL **100**, 173904 (2012))
large-scale feasibility not obvious (yet)
- 3) **Grid** to accelerate electrons out of the cloud
not working
(see, *e.g.*, G.N. Hatsopoulos *et al.*, Thermionic Energy Conversion, Vol. 1 (1973))

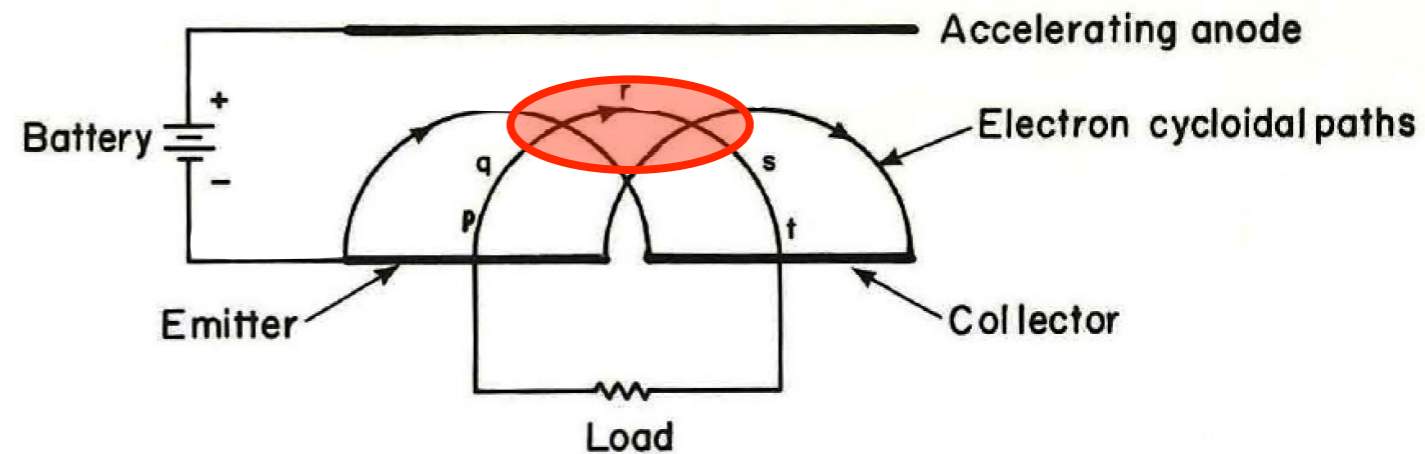
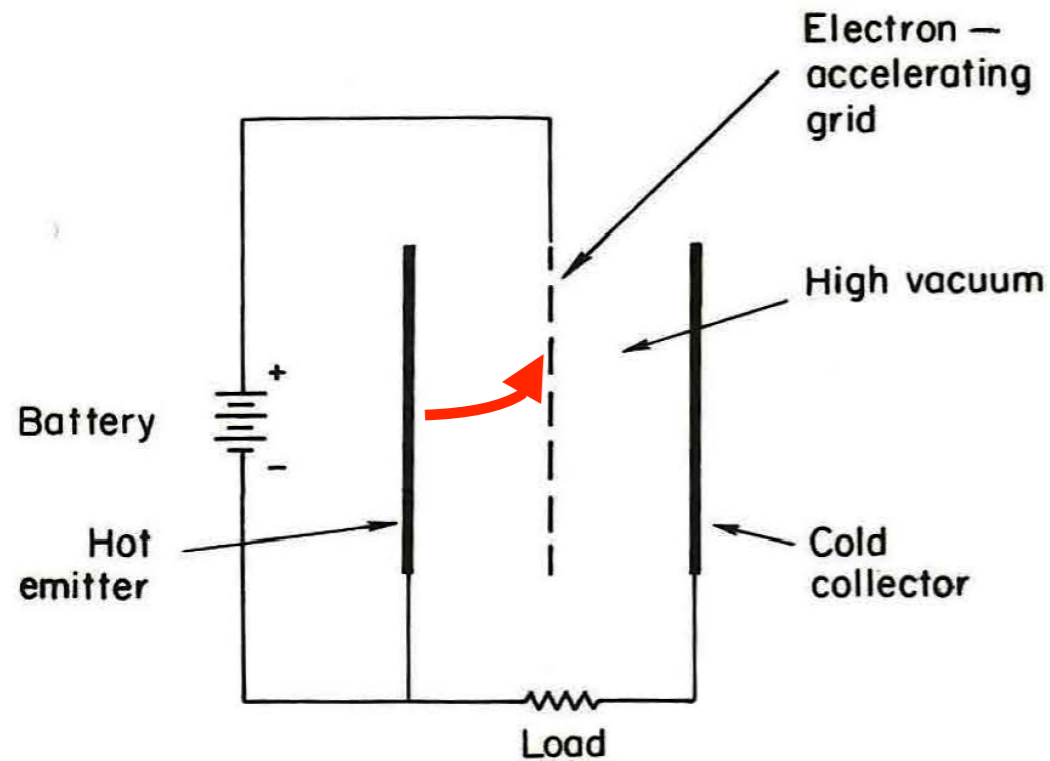
Accelerating Electrodes



large I_G , small I_{EC} :

'... not practical at present', '... magnetic triode even more impractical than magnetic diode'

Accelerating Electrodes



▶ electrons accelerated into the grid

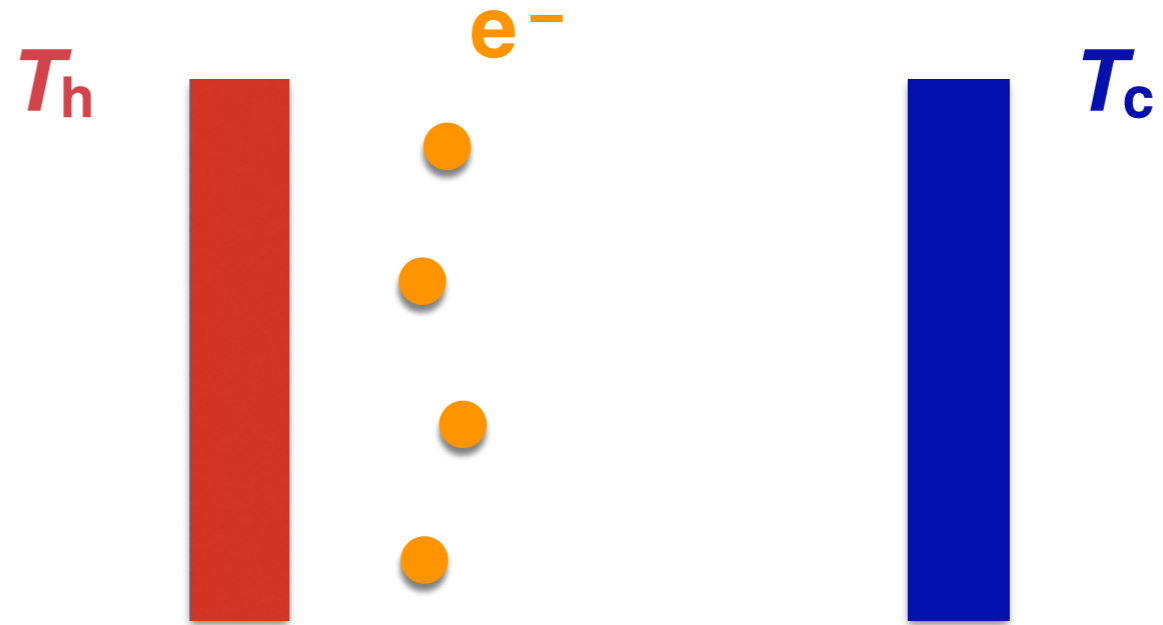
▶ enhancement of space charge

▶ E-C distances intrinsically too large

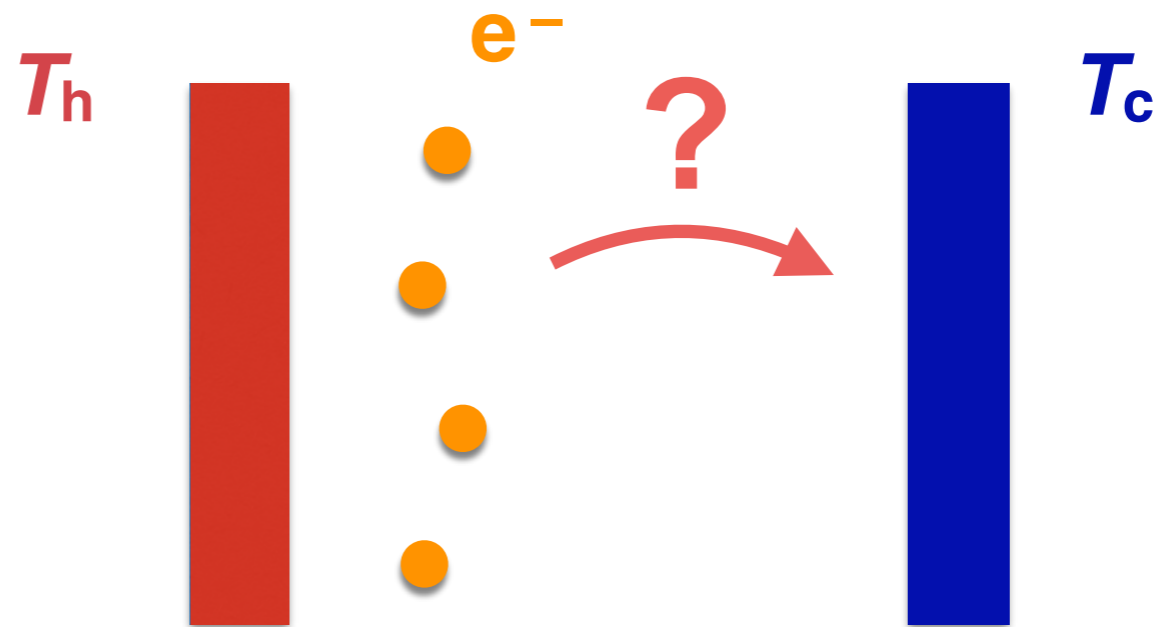
large I_G , small I_{EC} :

'... not practical at present', '... magnetic triode even more impractical than magnetic diode'

Thermoelectronic Power Conversion



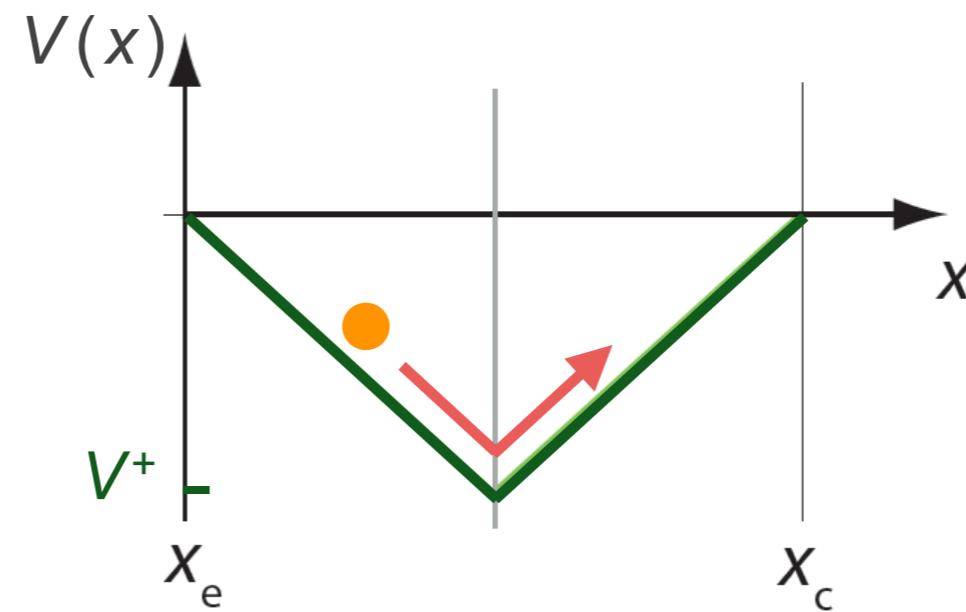
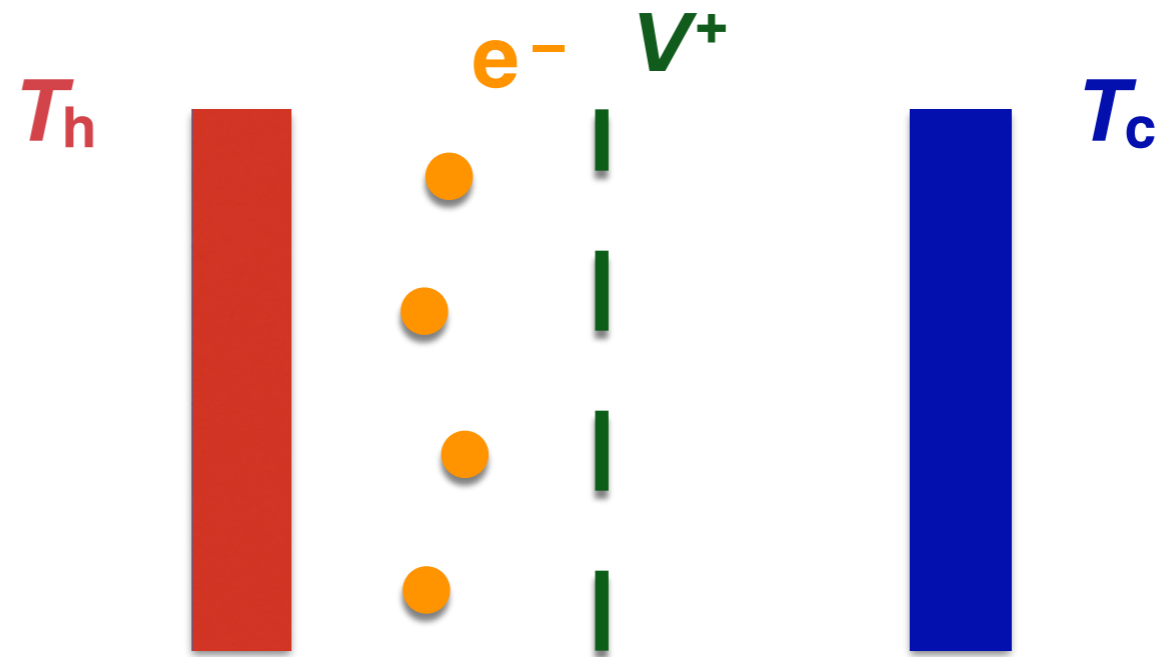
Thermoelectronic Power Conversion



How to transfer the electrons without energy expenditure?

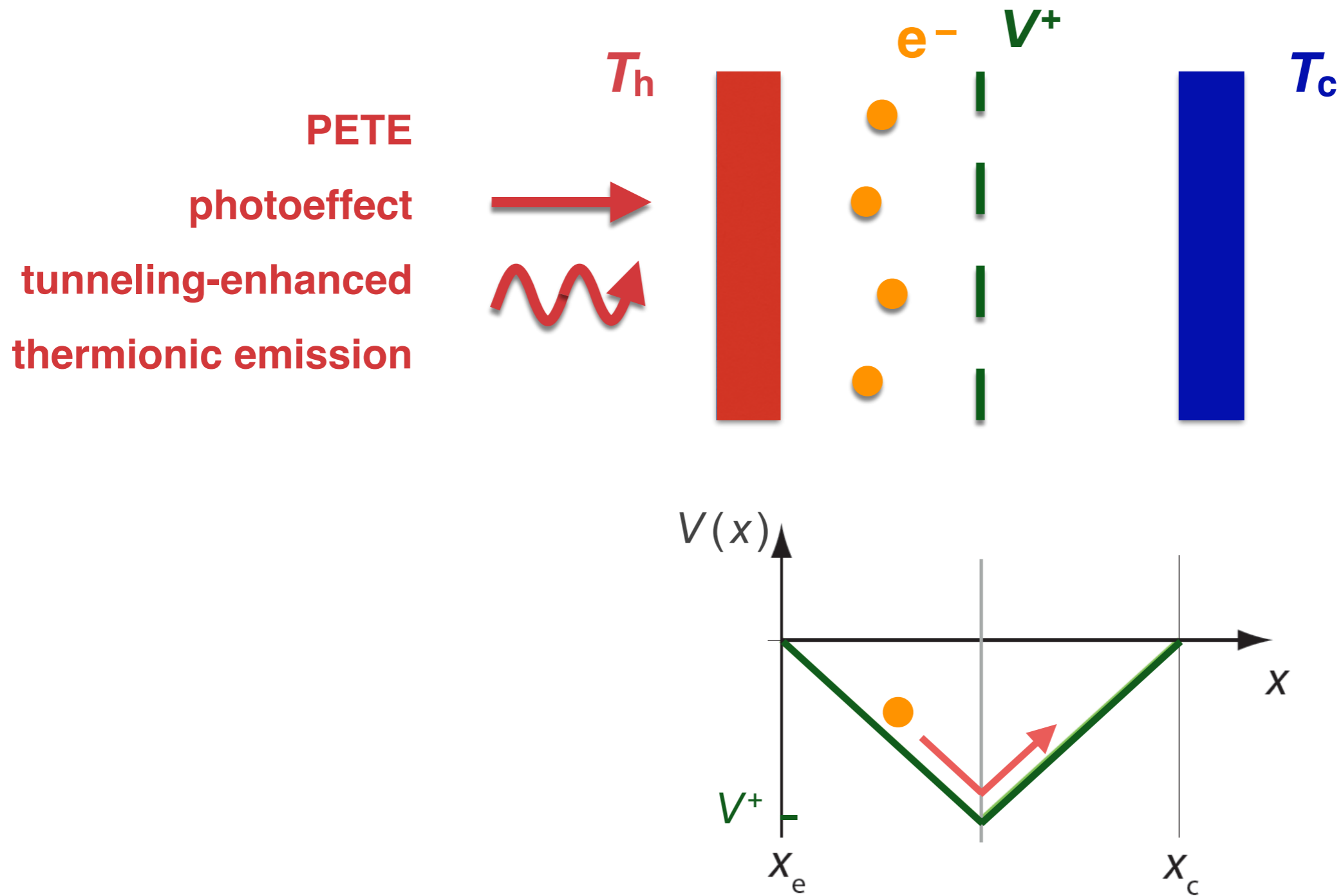


Thermoelectronic Power Conversion





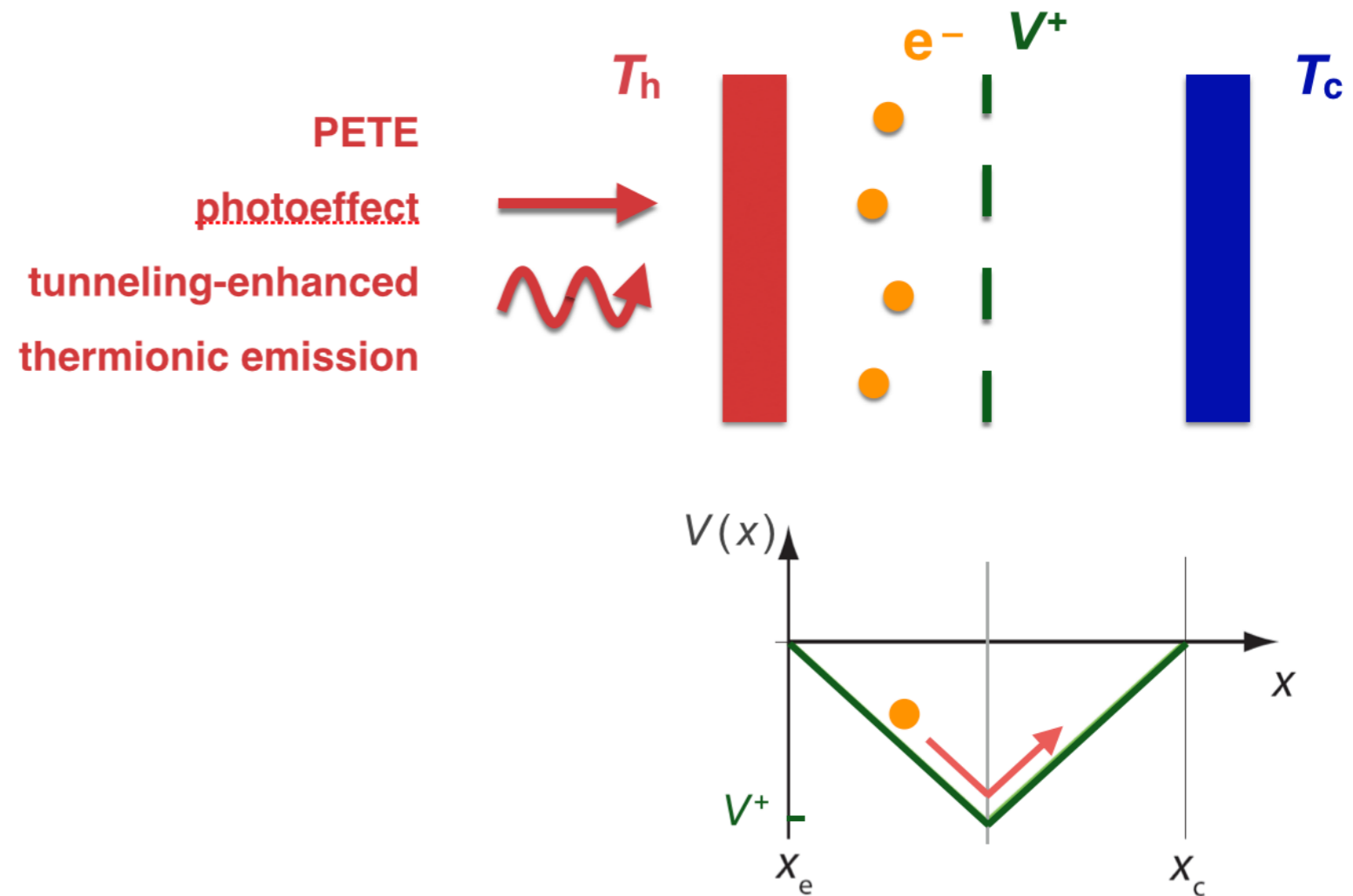
Thermoelectronic Power Conversion





Thermoelectronic Power Conversion

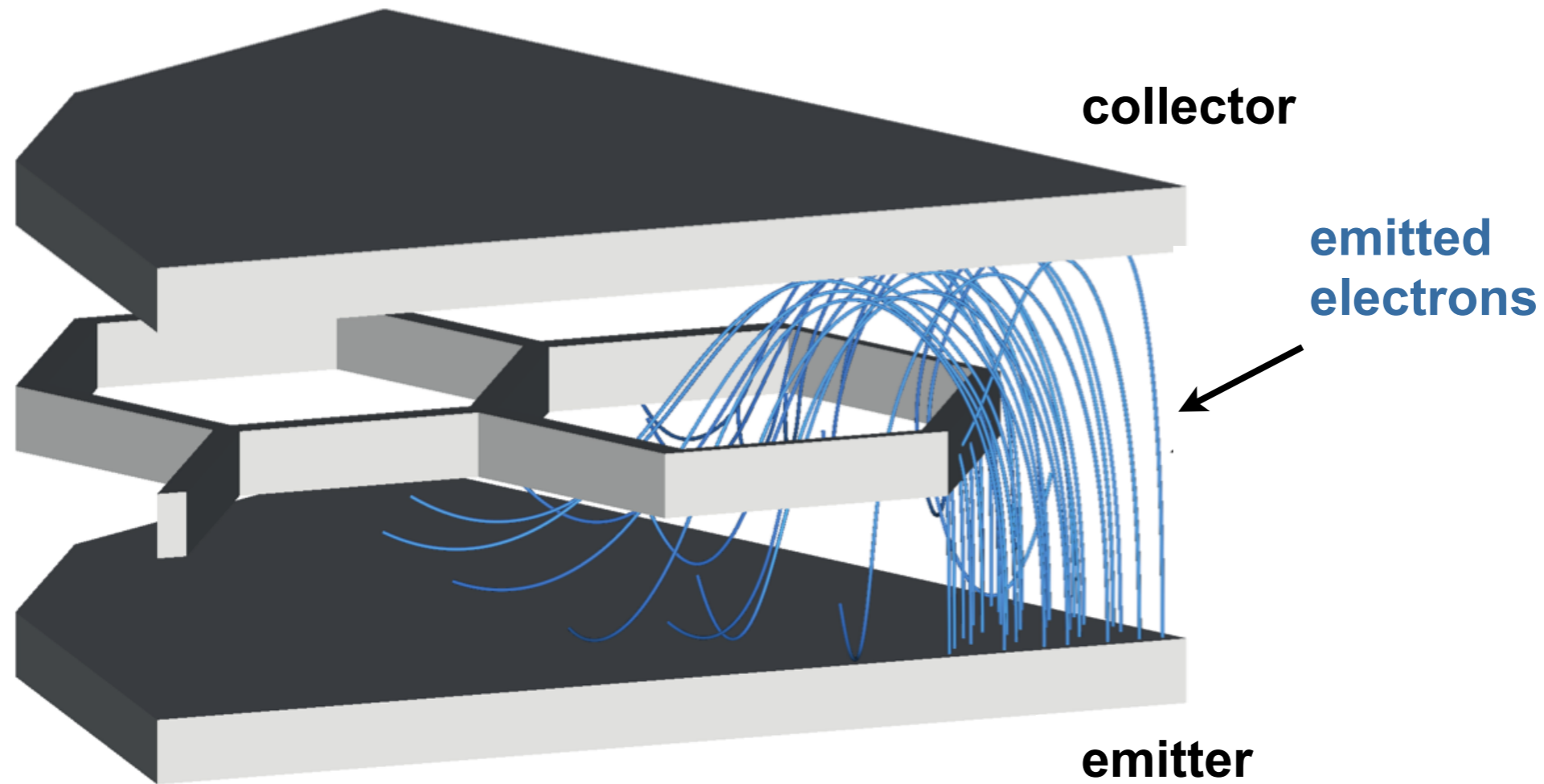
- ▶ **any emission process**
also non-thermionic
 - ▶ **no ions**, no “thermions”
 - ▶ the **electrons** essential
- “thermoelectronic”





3D Model Calculations

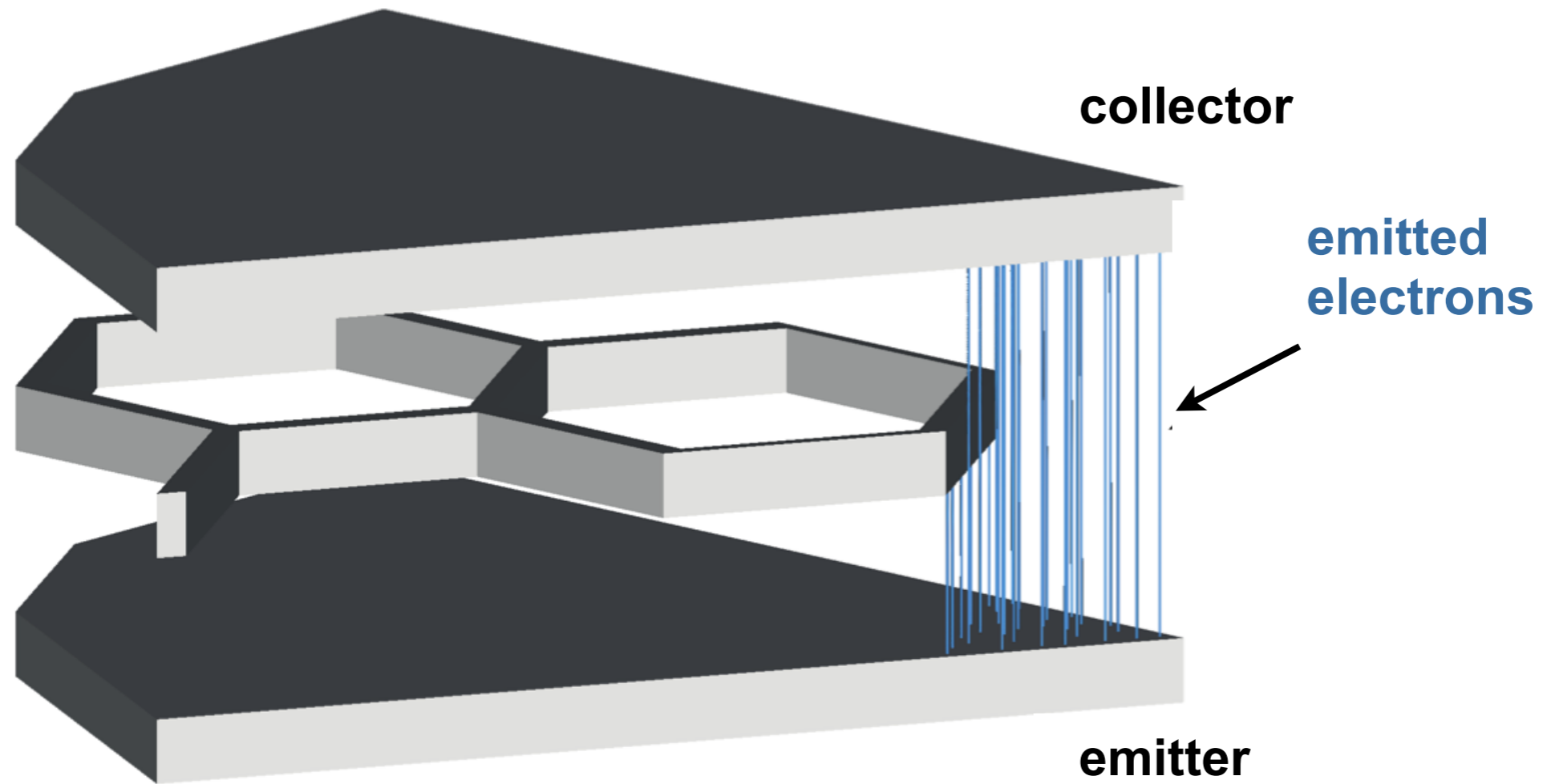
$$B = 0 \text{ T}, \quad V_g = 10 \text{ V}, \quad d_{ec} = 100 \text{ } \mu\text{m}$$





3D Model Calculations

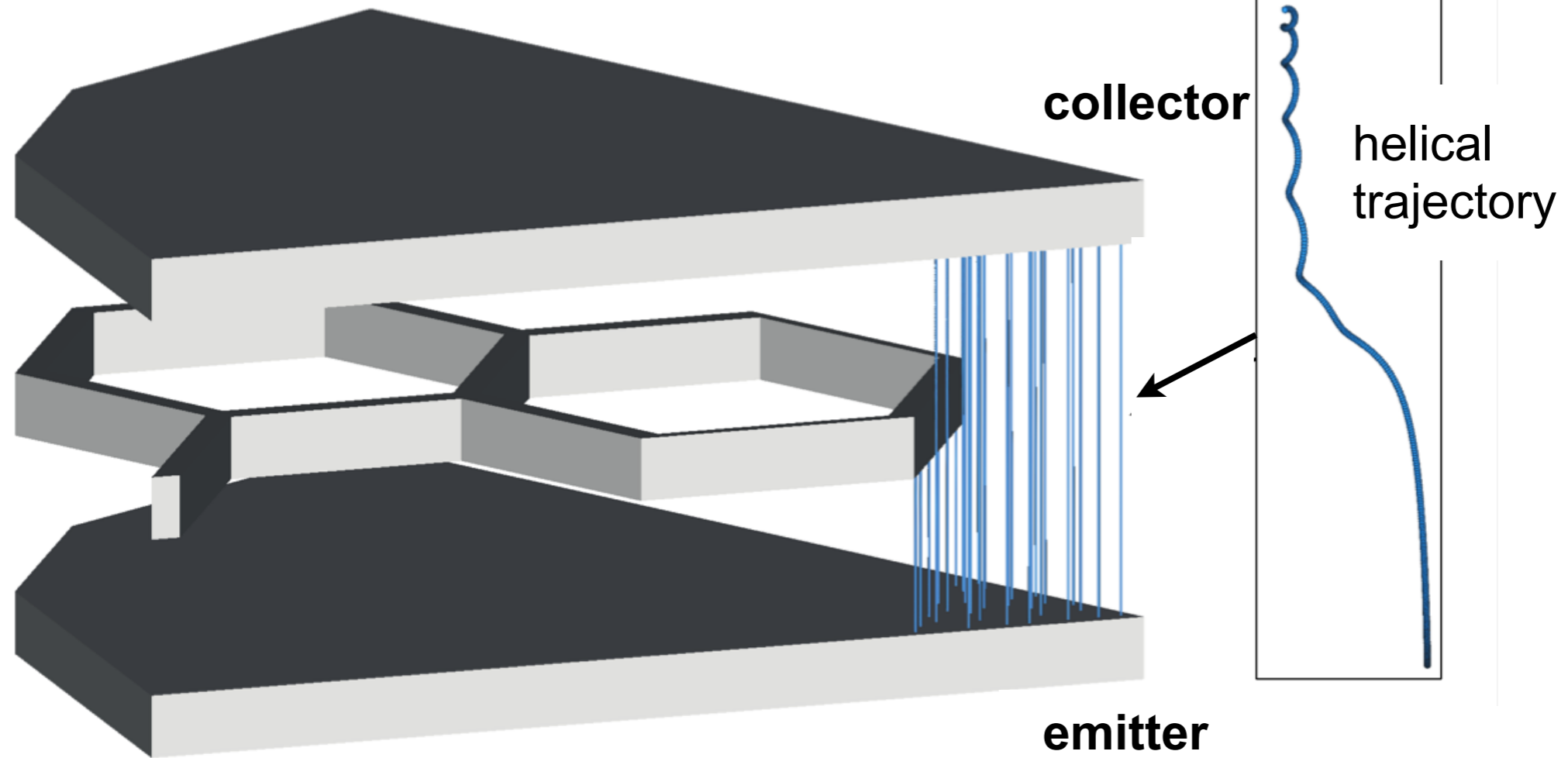
$$B = 1 \text{ T}, \quad V_g = 10 \text{ V}, \quad d_{ec} = 100 \text{ } \mu\text{m}$$



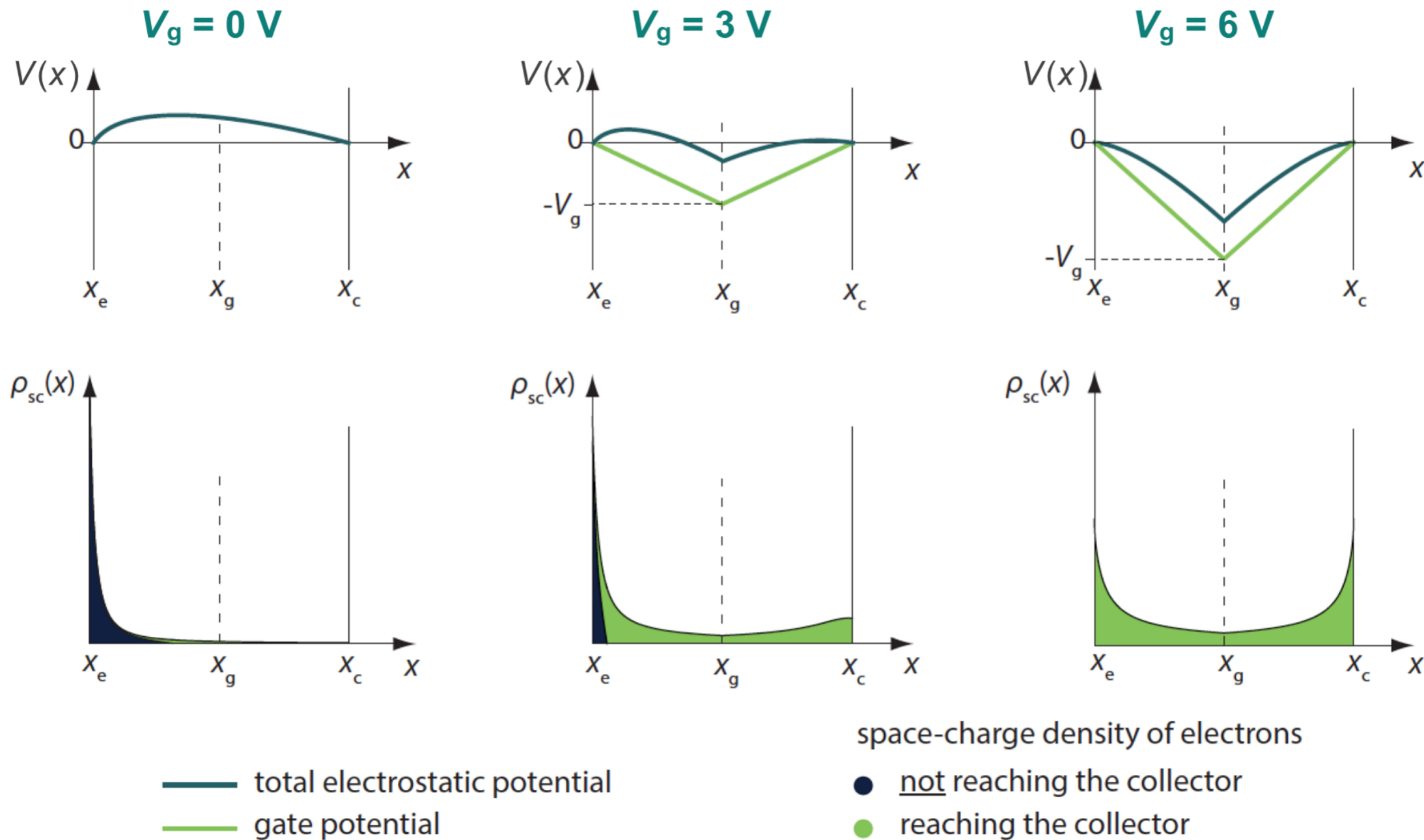


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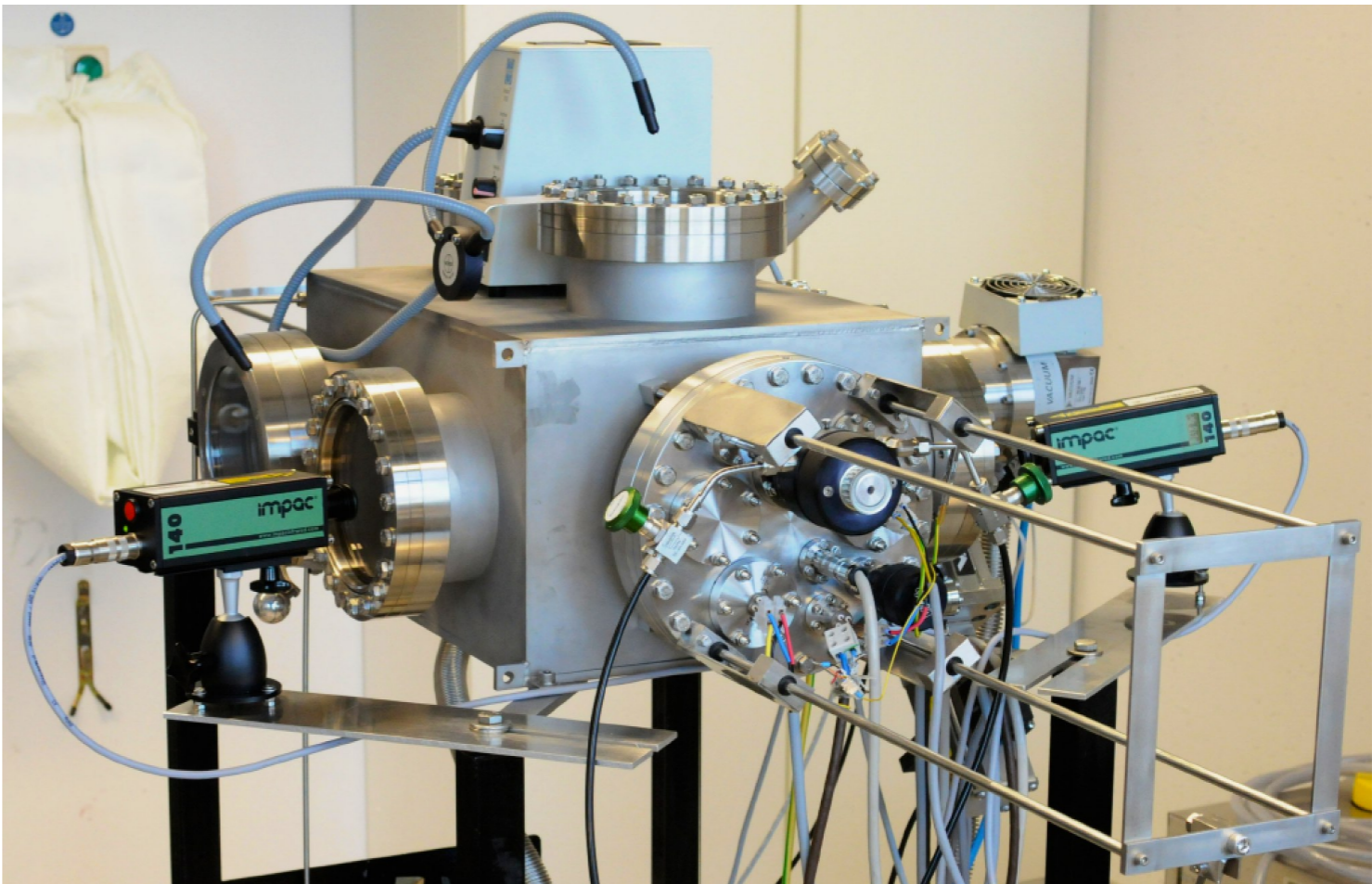
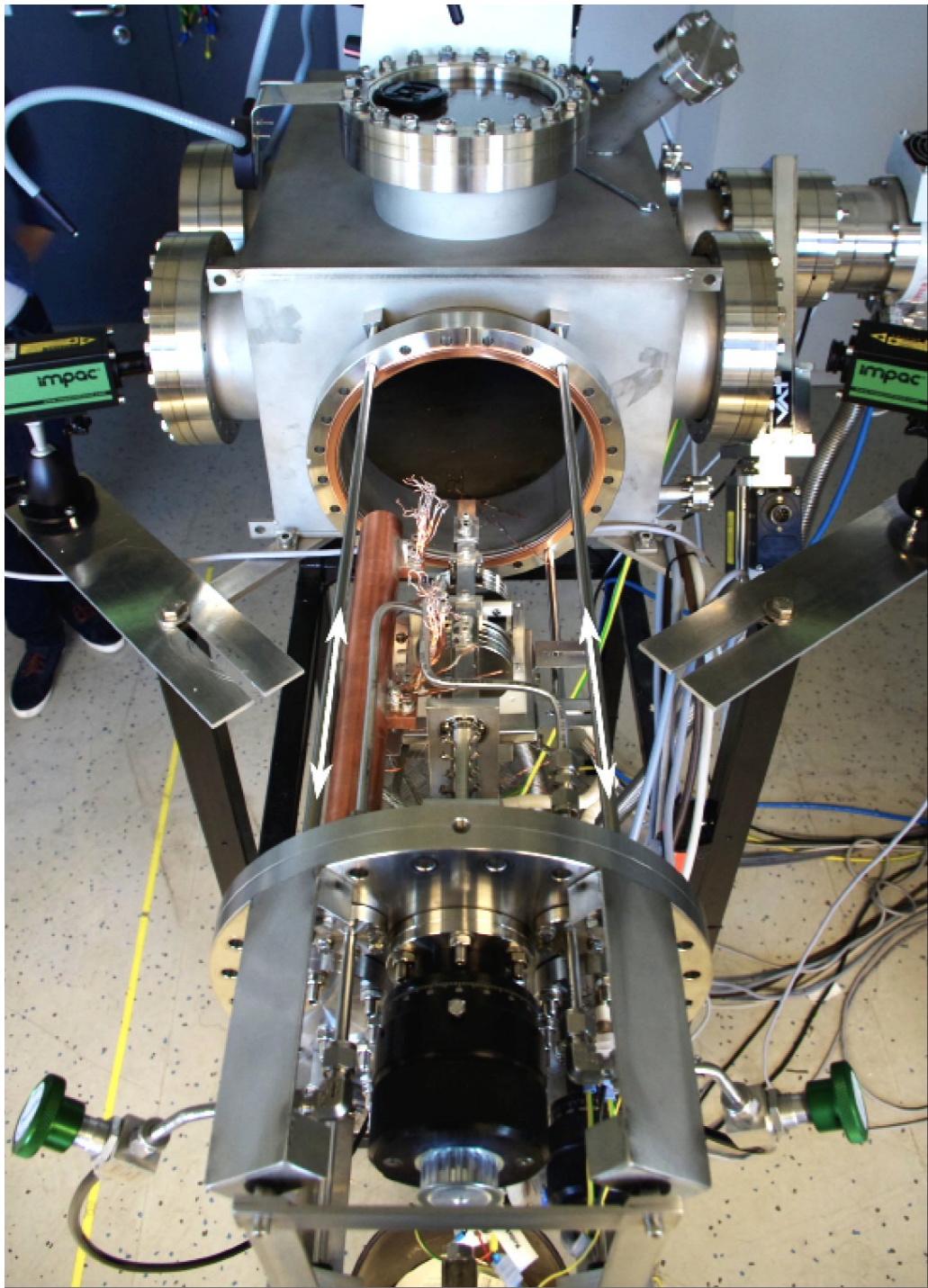


Model Calculations

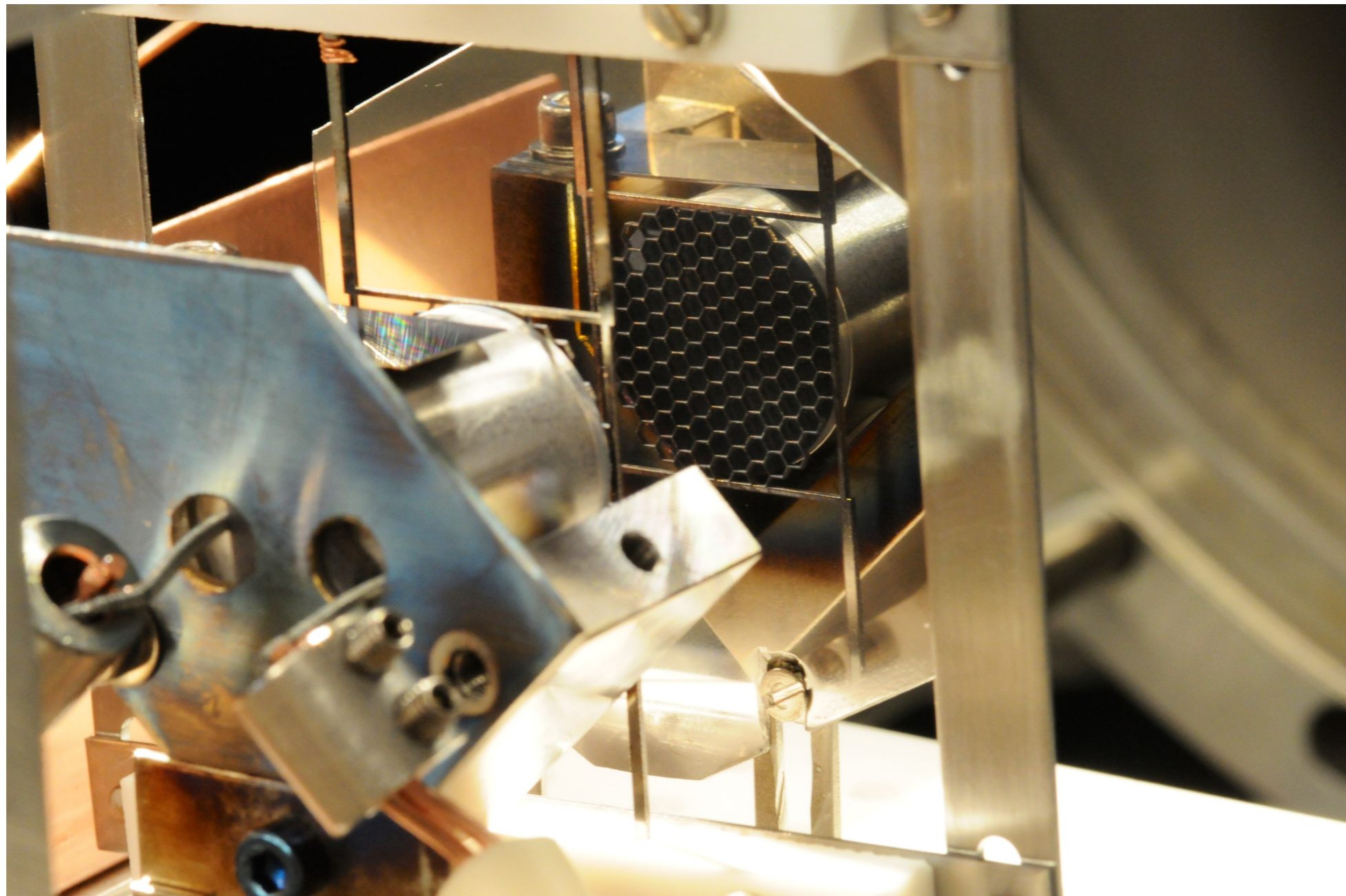


► annihilation of space charge due to electric field superposition and enhanced electron velocities

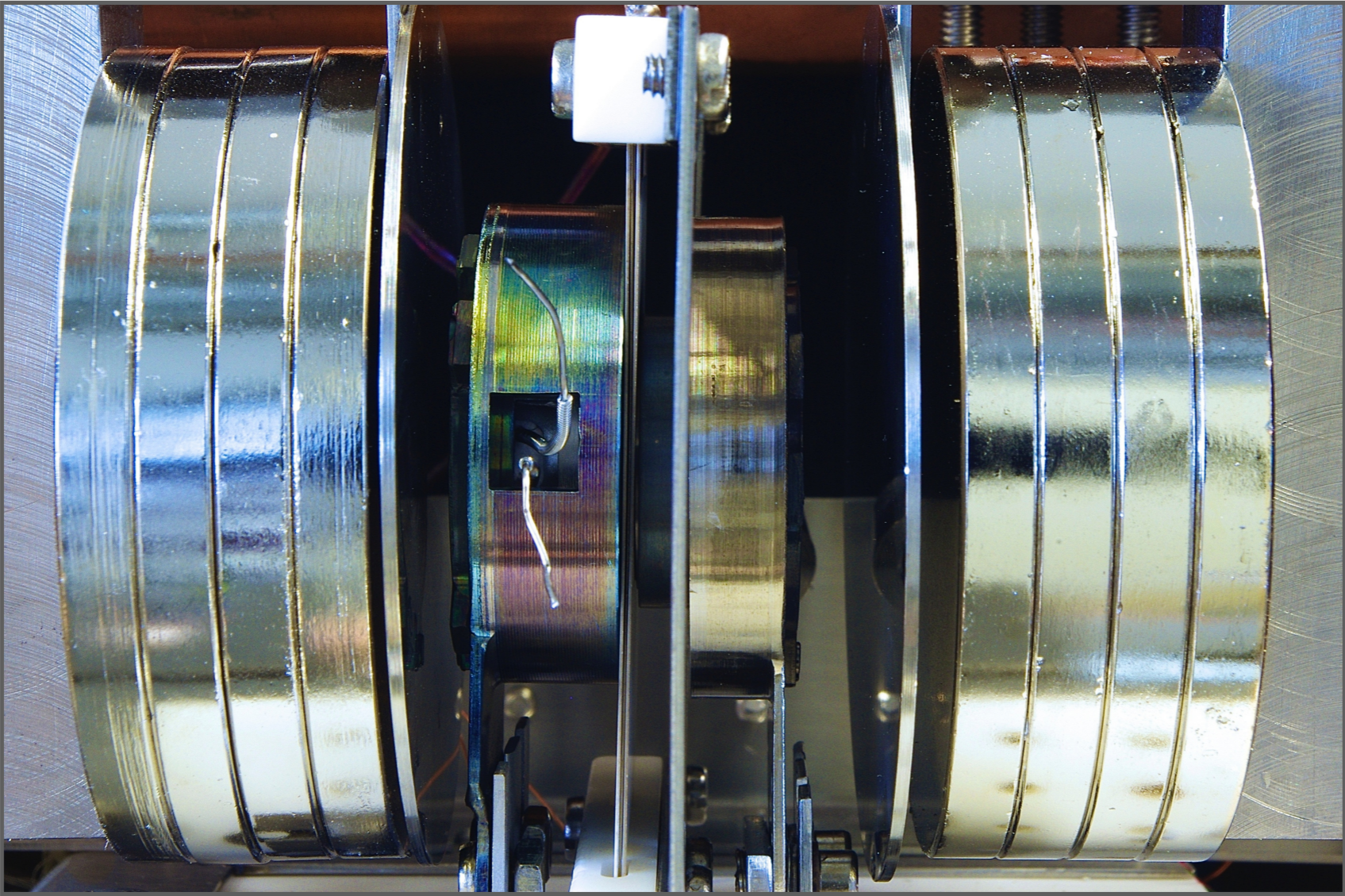
Thermoelectric Generator



Thermoelectronic Generator

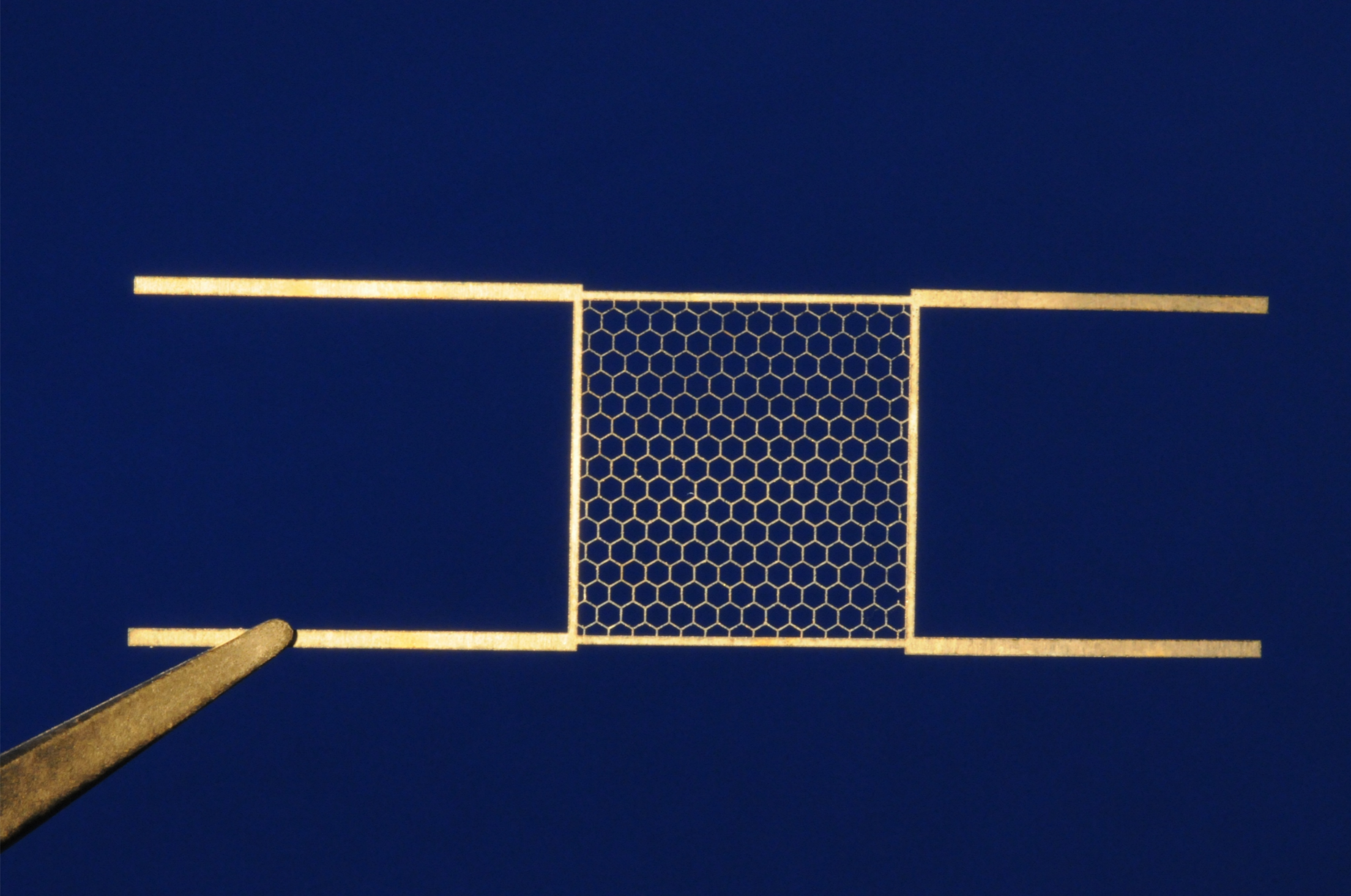


Thermoelectronic Generator



6 cm

W-Grid



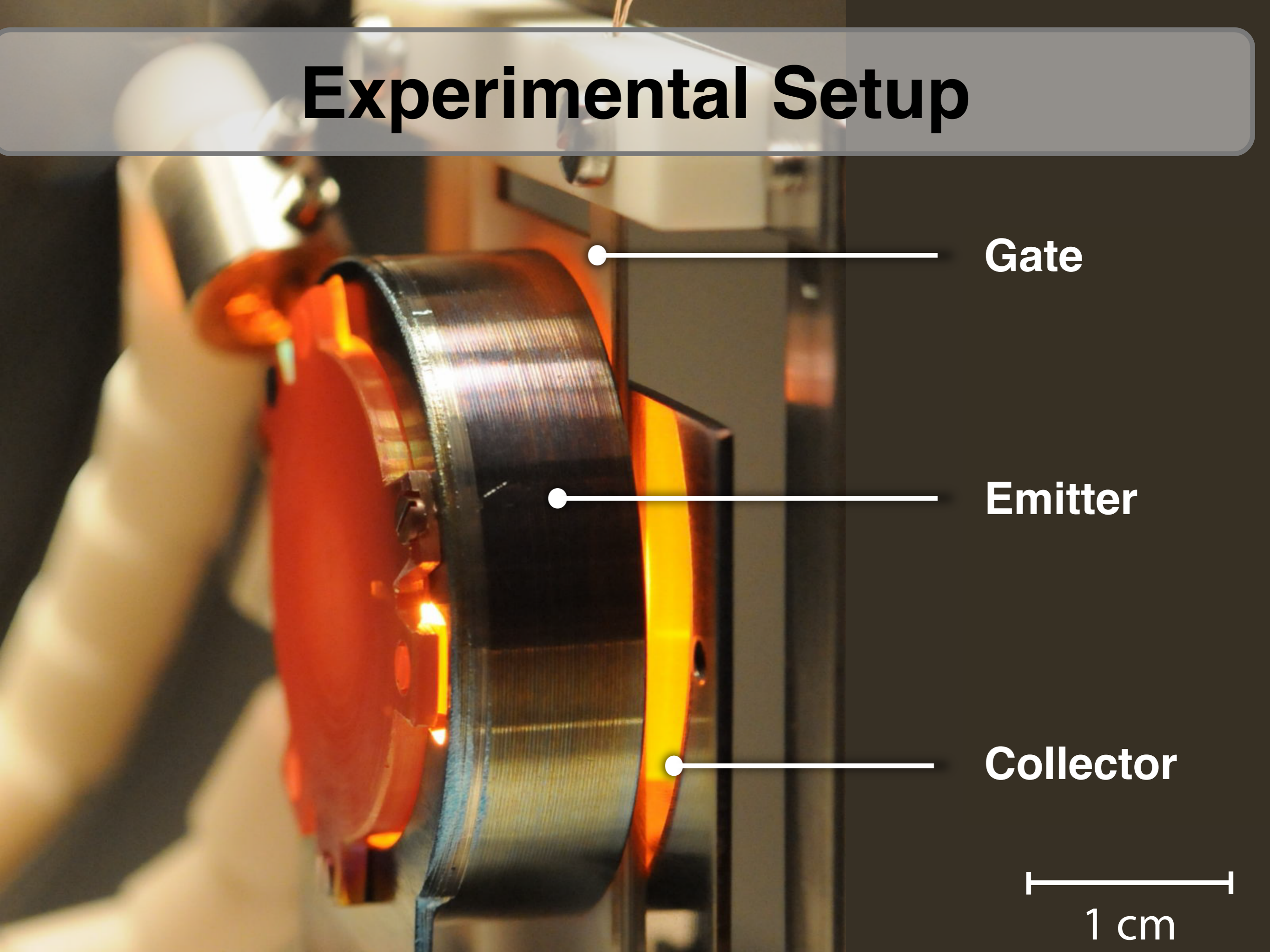
Experimental Setup

Gate

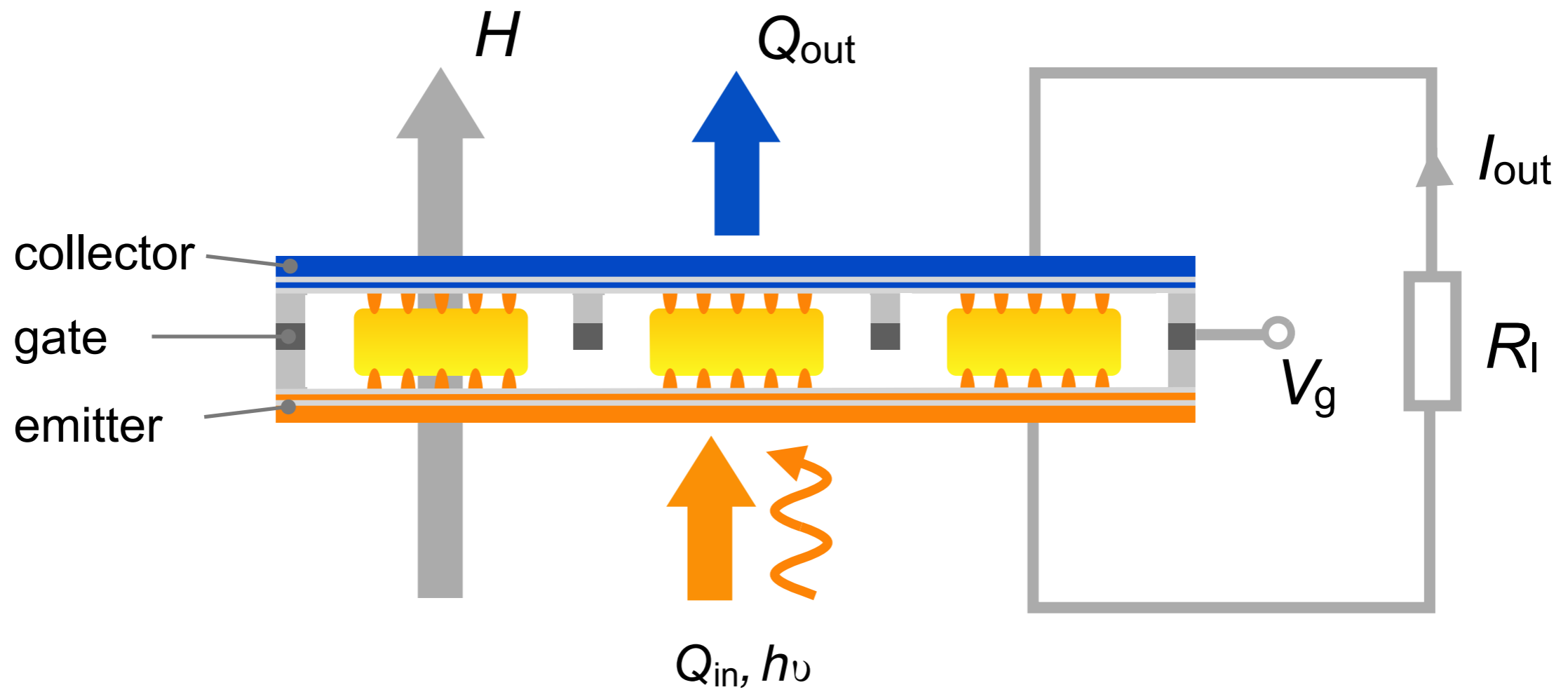
Emitter

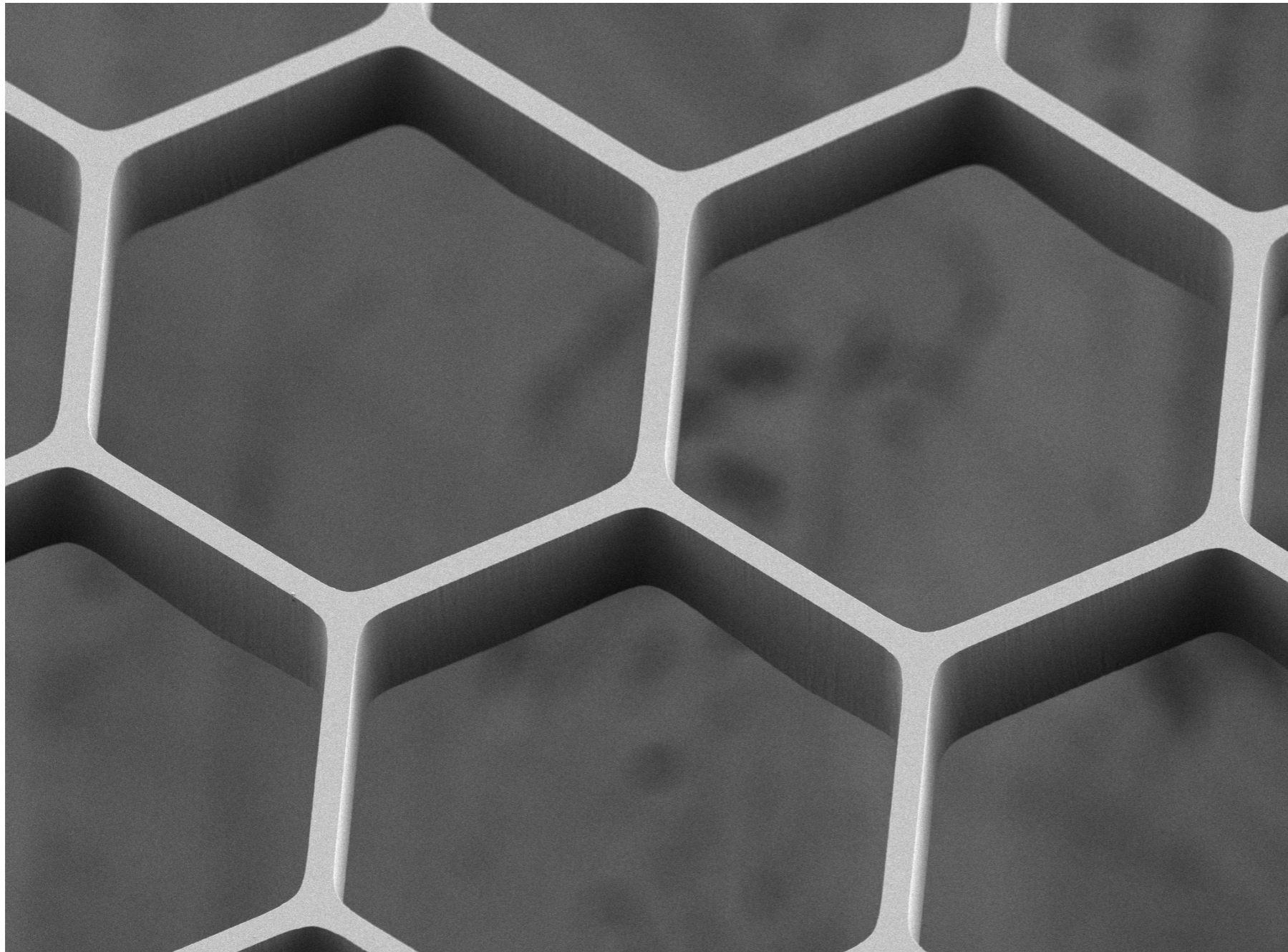
Collector

1 cm



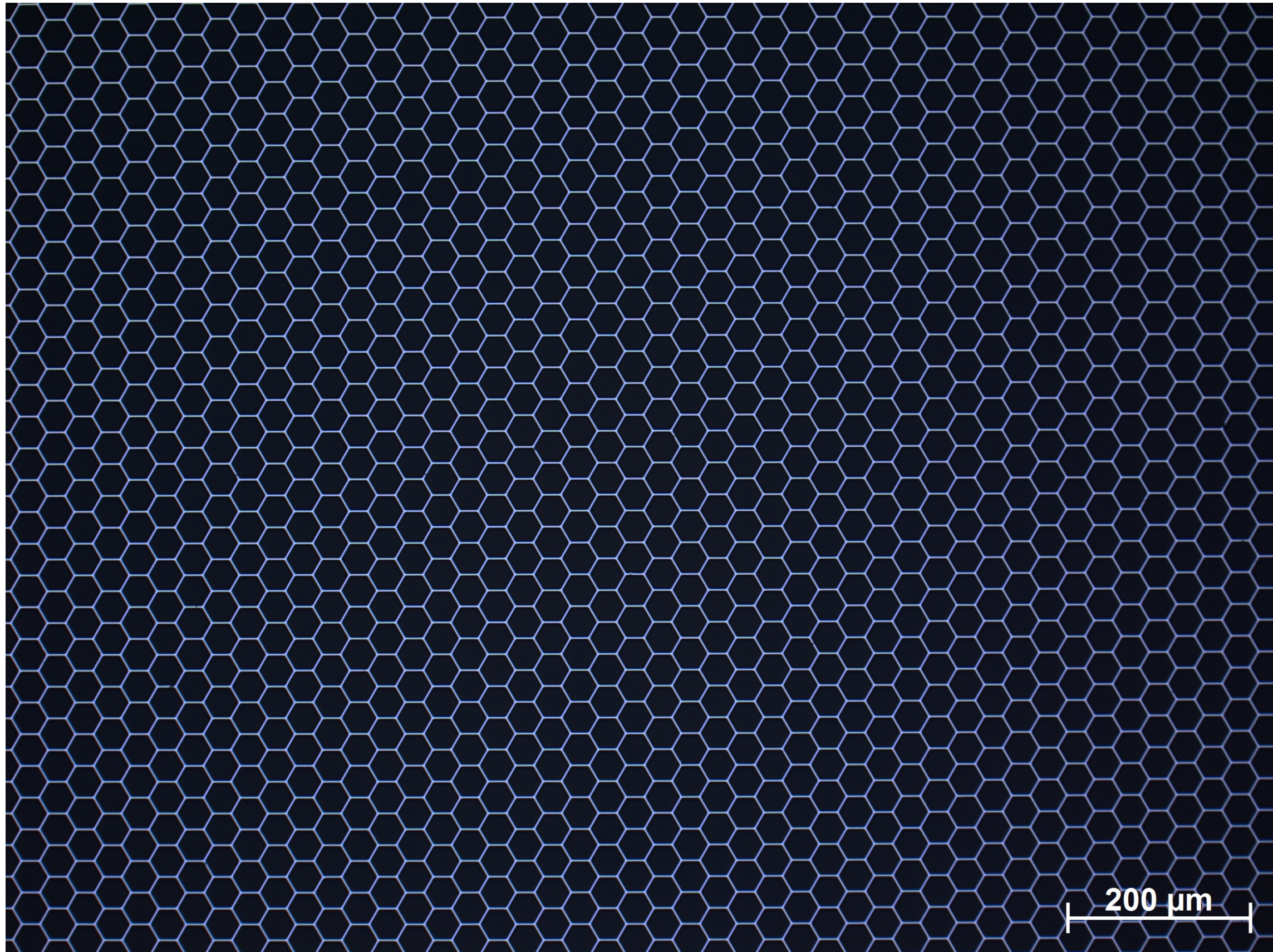
Flip-Chip Generators



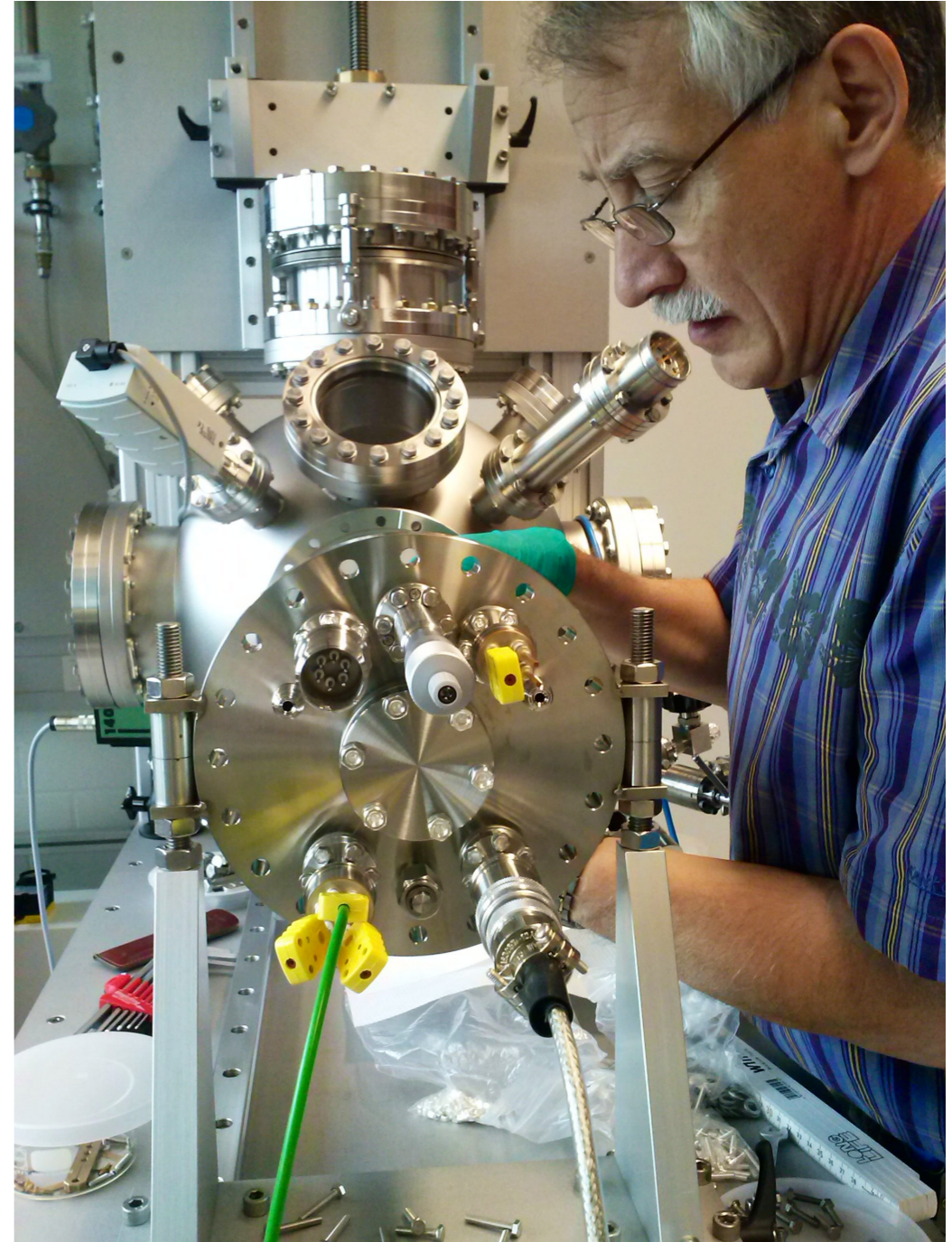
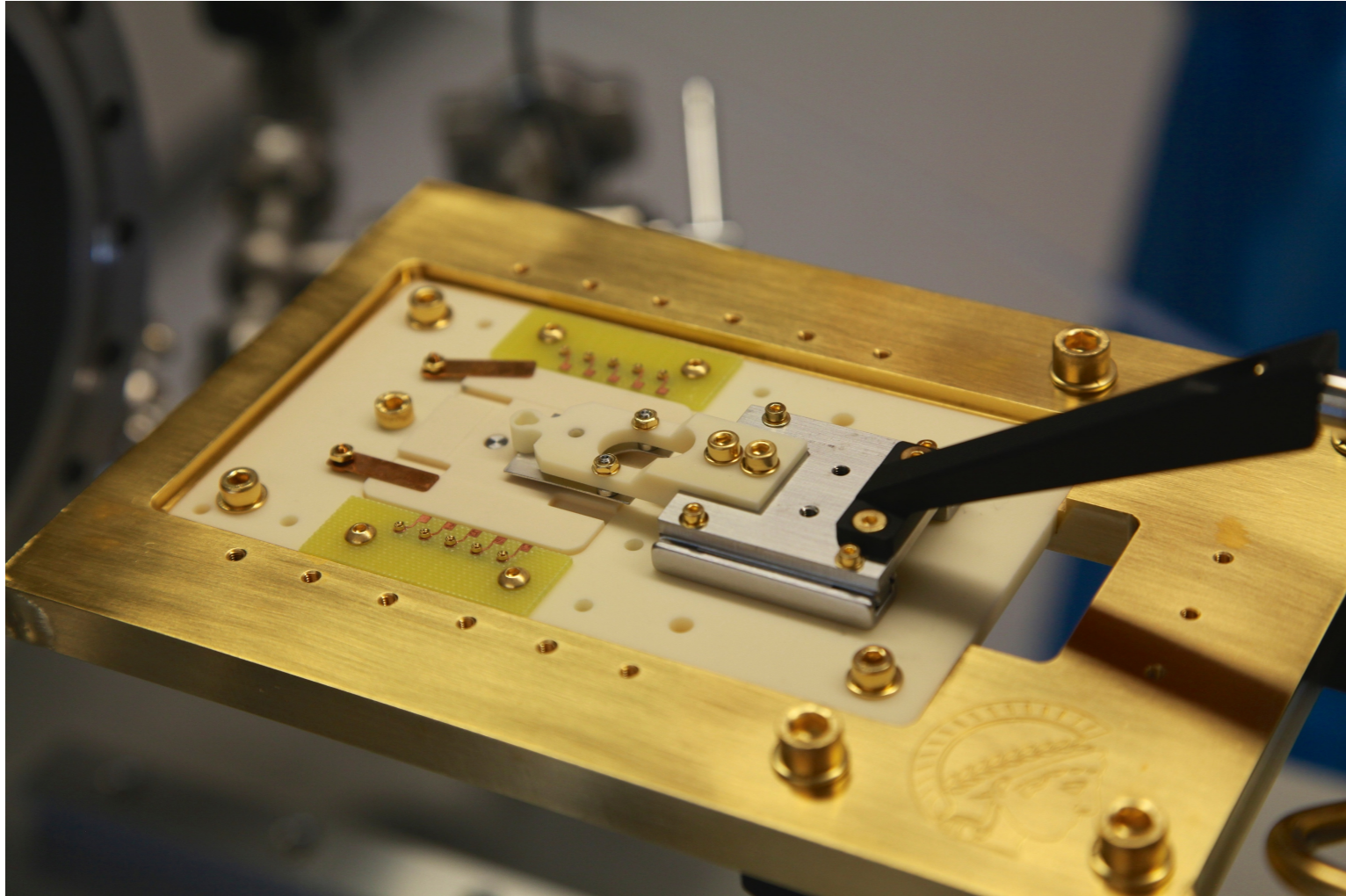


—|—|
10 μm

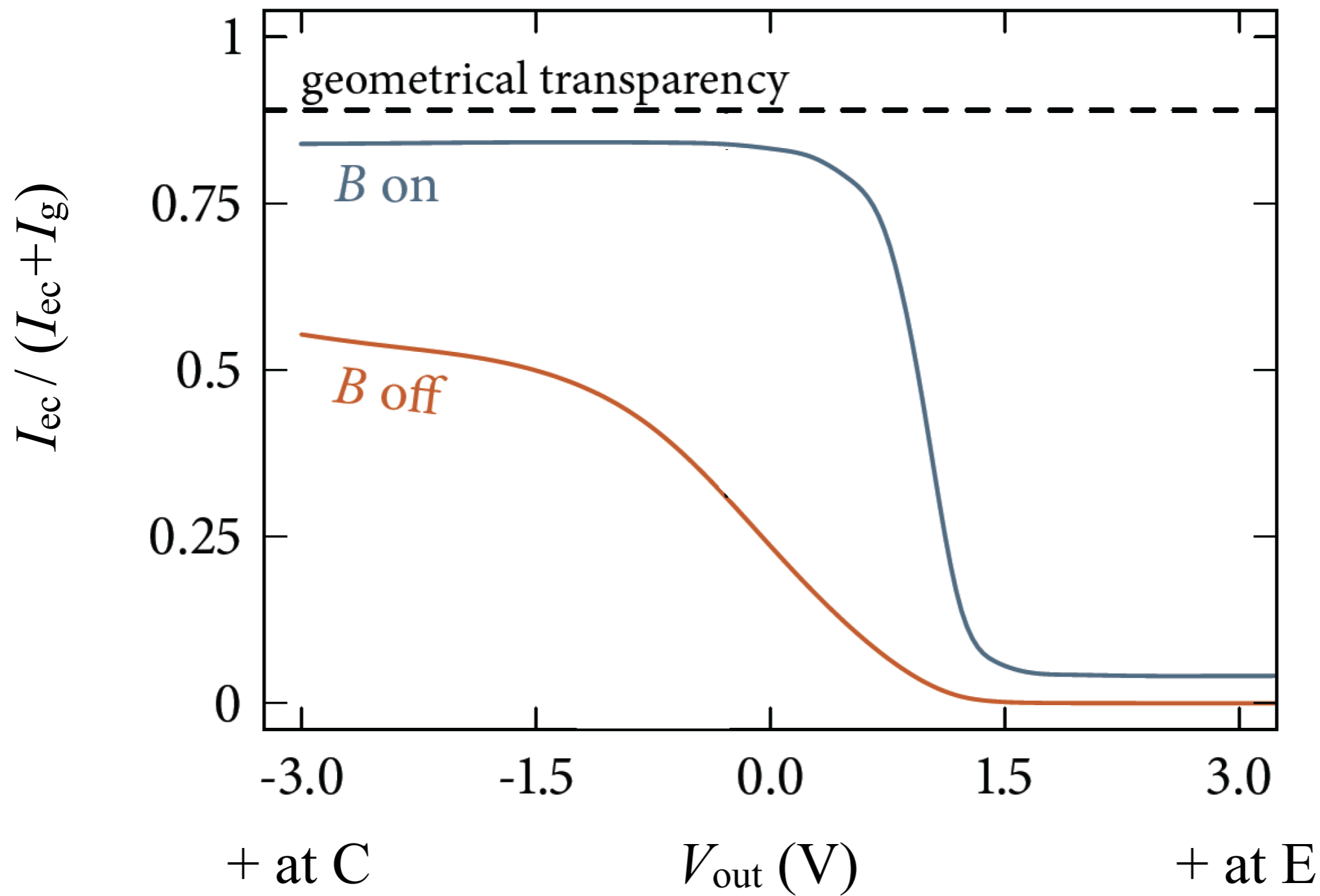
Si-Grid



Flexible Experimental Base - October 2014

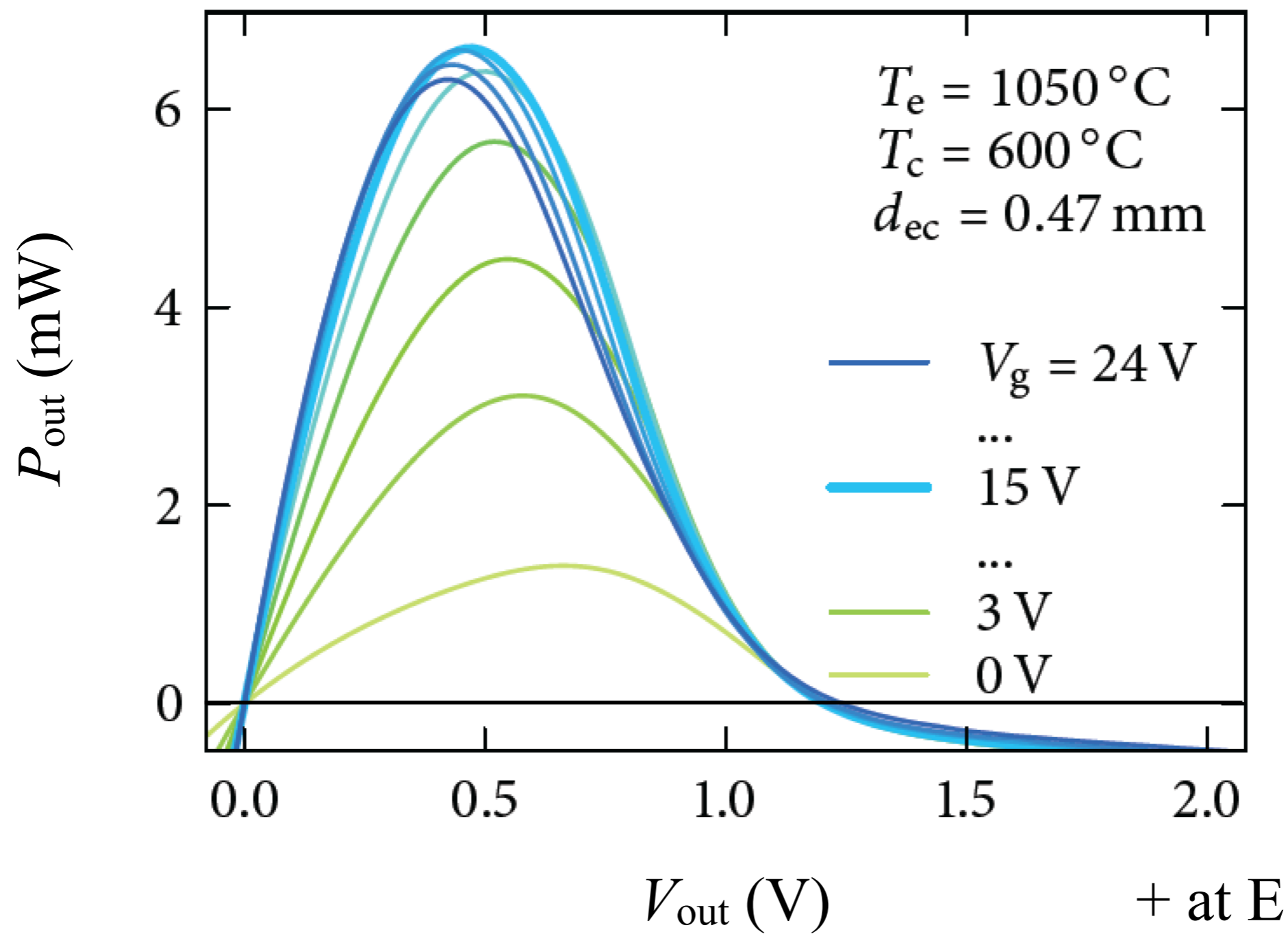


Measured Output Current Densities

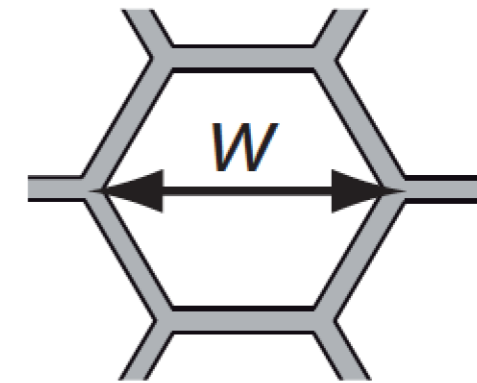
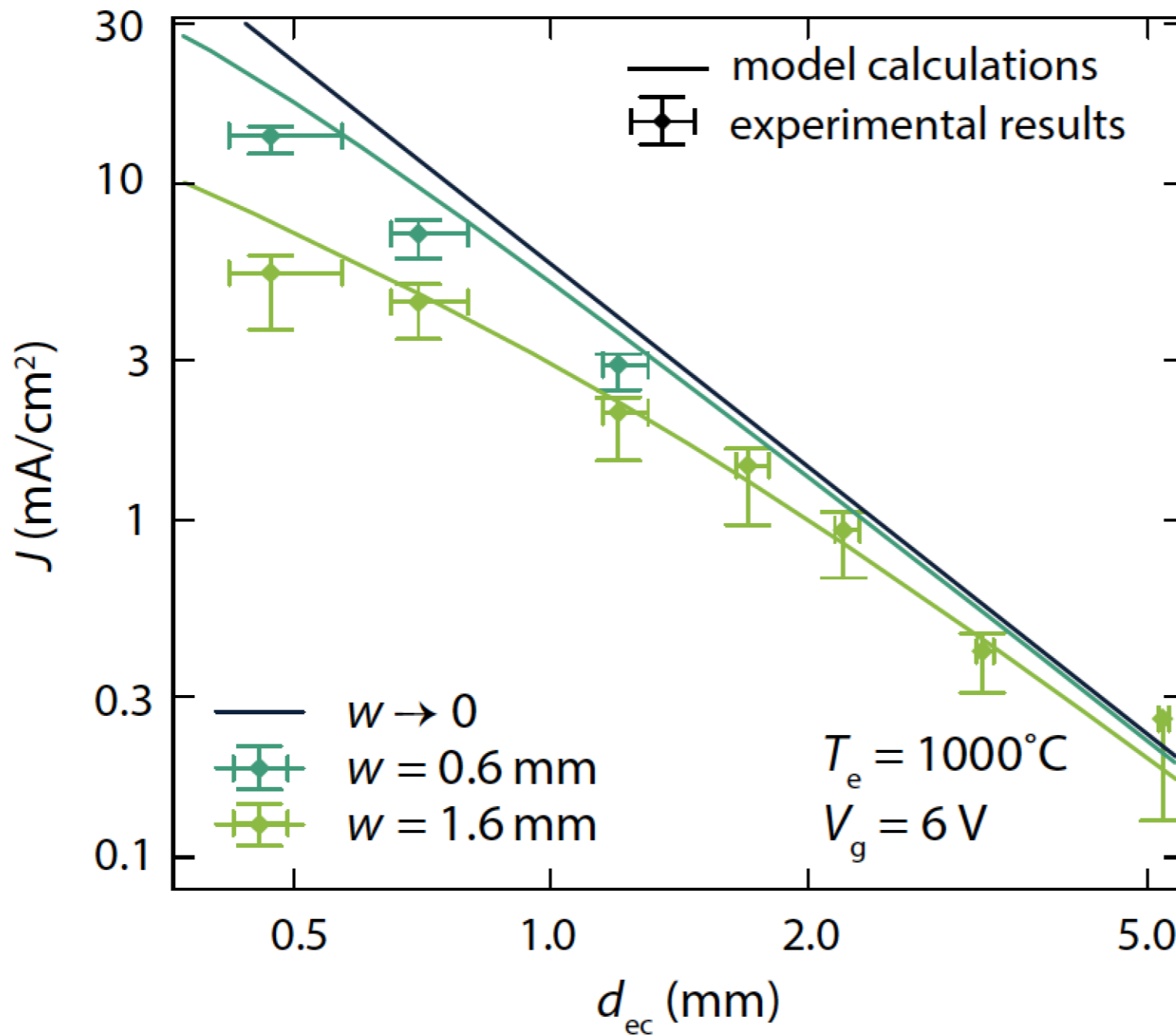


$V_g = +6$ V
 $T_e = 1100$ C
 $d_{ec} = 1$ mm
 $w = 1.6$ mm

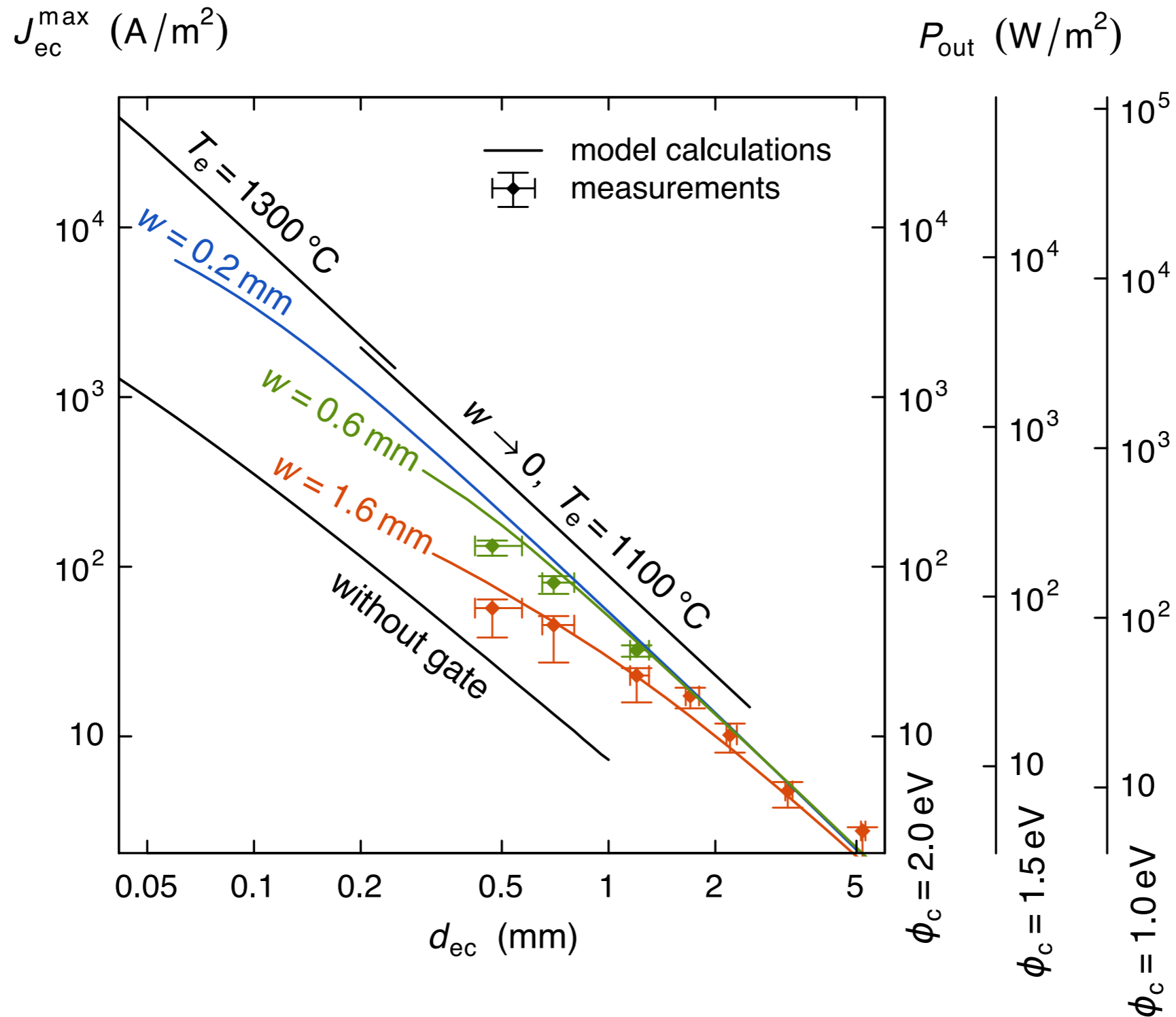
Measured Output Power



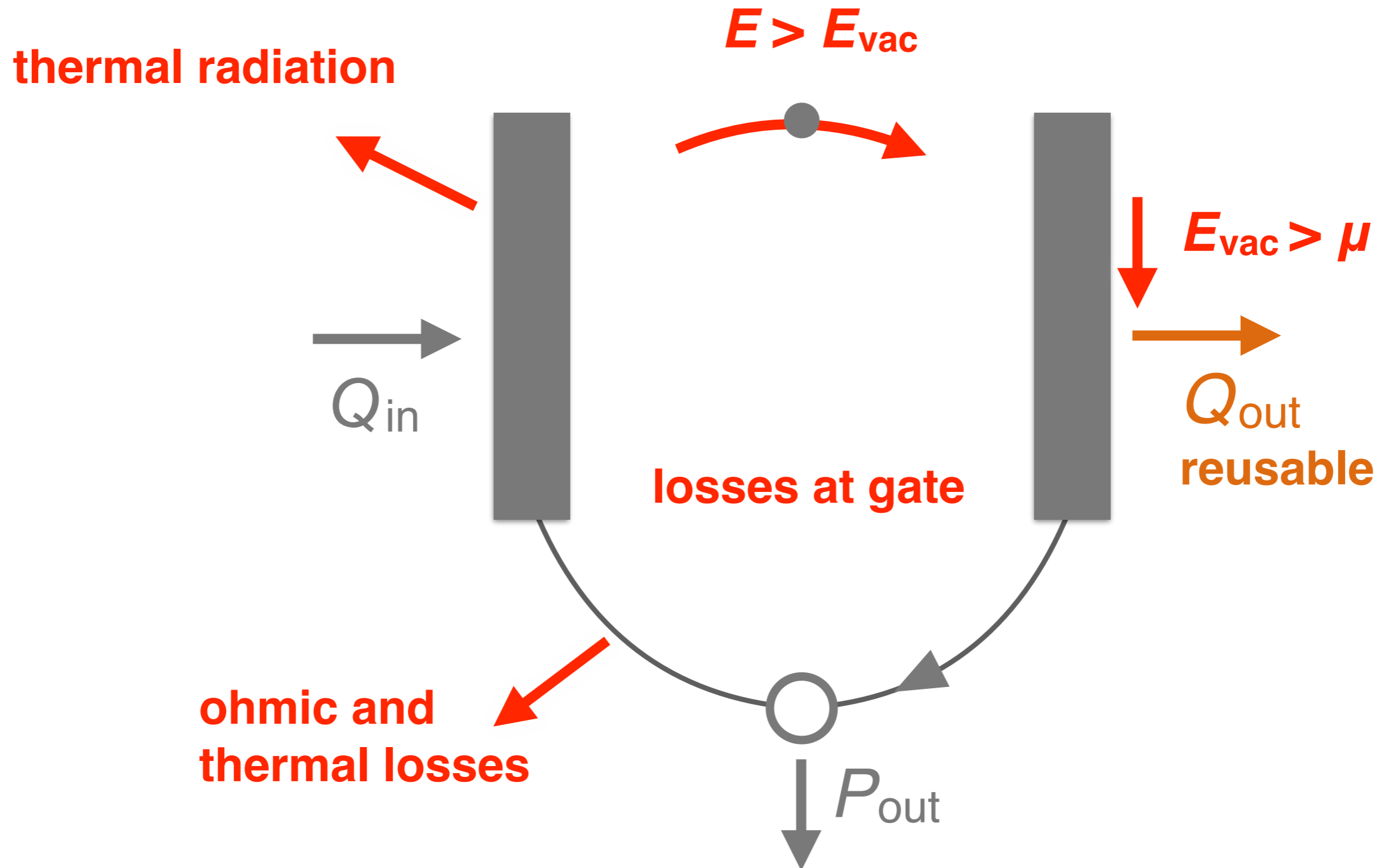
Output Current Densities



Projected Power Densities

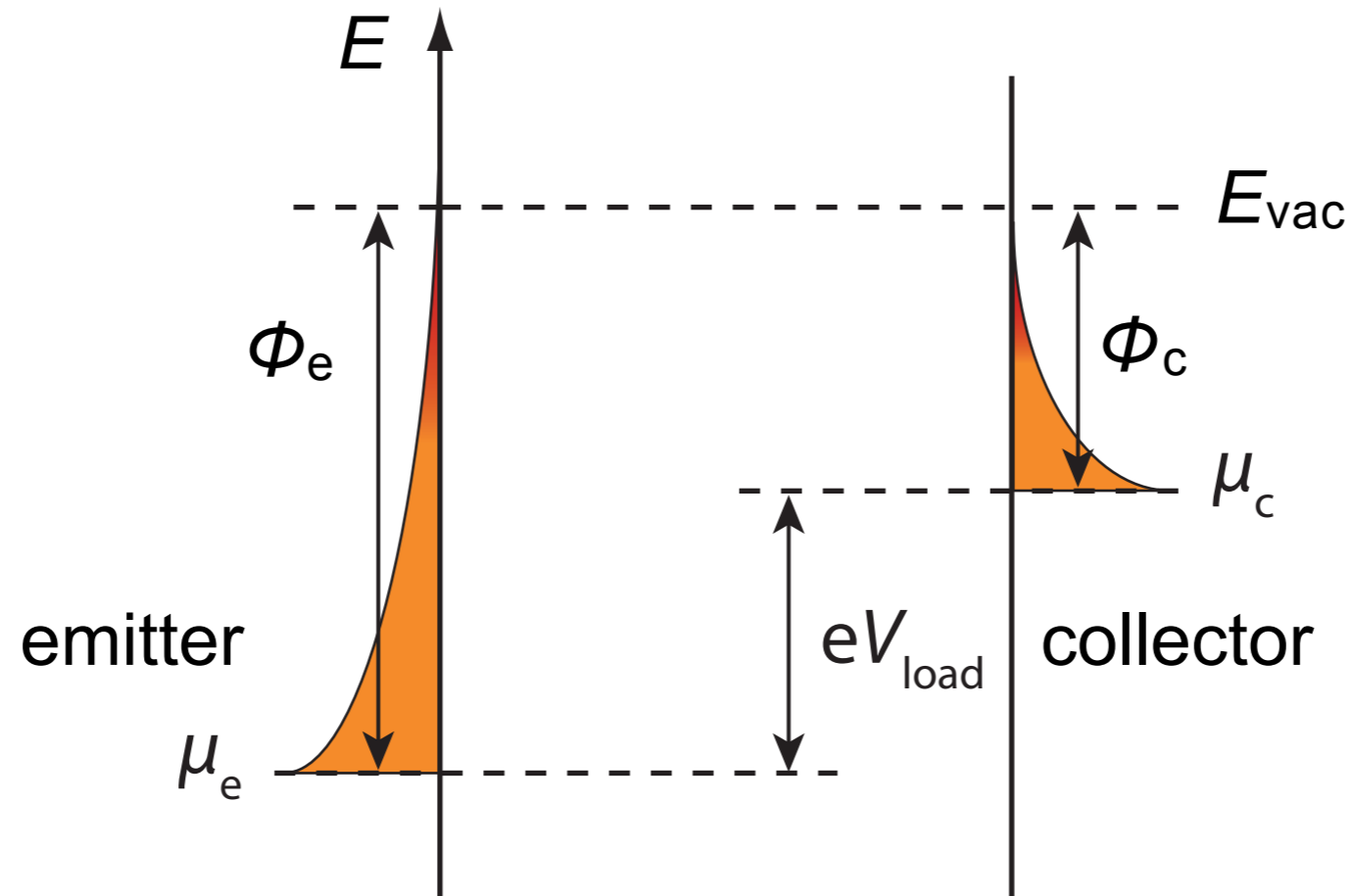


Fundamental Loss Channels





The Ultimate Efficiency Limit



Ultimate efficiency limit for thermionic converters:

$$\Phi_{\text{in}} / \text{electron} = \Phi_e$$

$$\rightarrow \eta = \Phi_{\text{out}} / \Phi_{\text{in}} = 1 - \Phi_c / \Phi_e$$

$$\Phi_{\text{out}} / \text{electron} = \Phi_e - \Phi_c$$



Comparison with Photovoltaics, Thermoelectrics

Efficiency of PV and thermoelectrics is limited well below Carnot:

- ▶ PV: bandgap, Shockley-Queisser
- ▶ thermoelectrics: simultaneously small κ and large σ

Projected Maximal Efficiencies



efficiency (%)

combined cycles

$\phi_c \sim 1.4$ eV

— $T_e = 1700$ °C, $\phi_e = 3.1$ eV

— 1400 °C, 3.0 eV, PETE

te generators

$\phi_e = 2.7$ eV, $\phi_c = 0.9$ eV

— $T_e = 1200$ °C, PETE

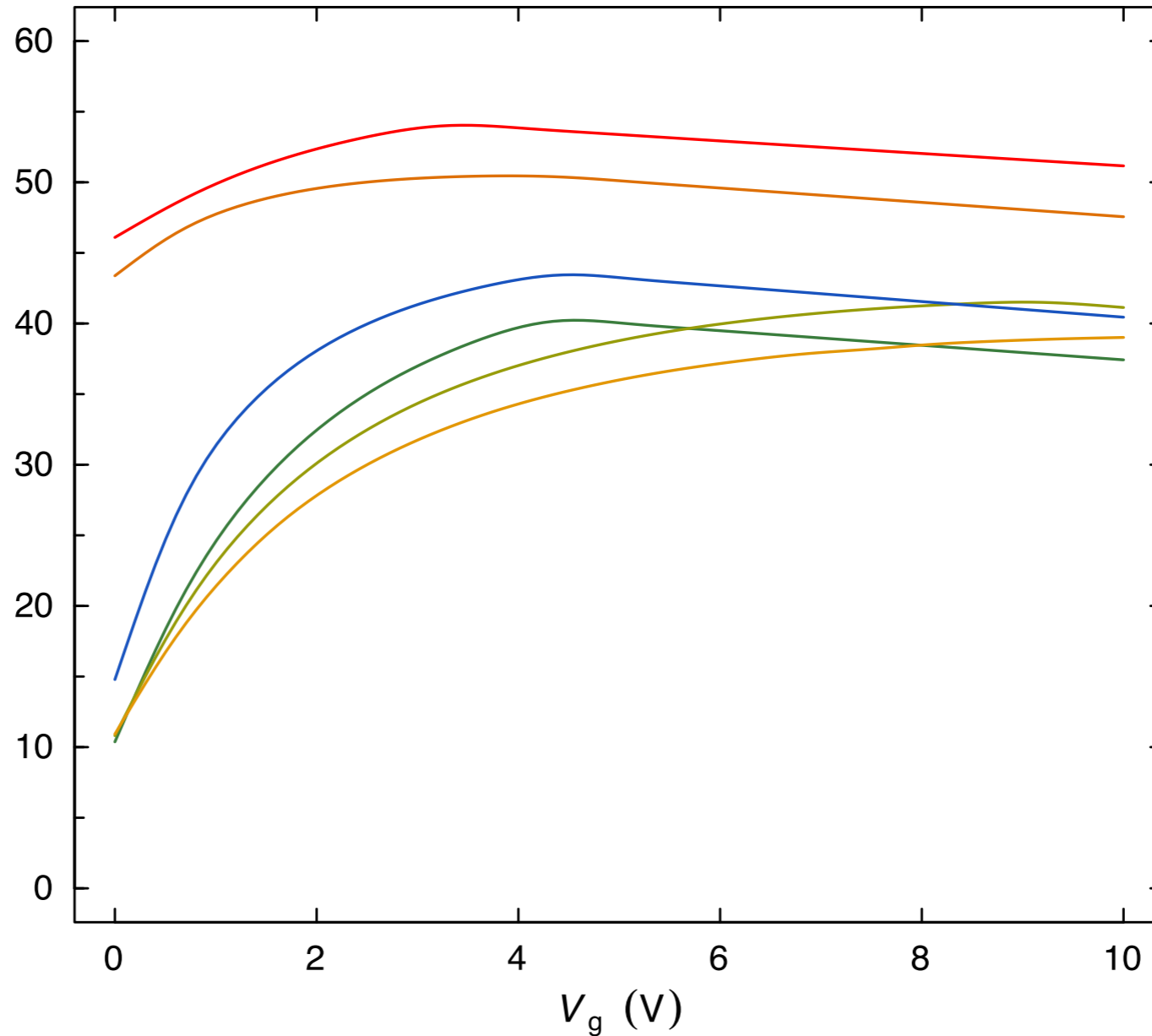
— 1500 °C

— 1600 °C

— 1700 °C

$T_c = 200$ °C

$d_{ec} = 30$ μ m



← TE: $ZT=10, T_{in}=1700$ °C

← TE: $ZT=2, T_{in}=1500$ °C



Key Issues: Emitter and Collector

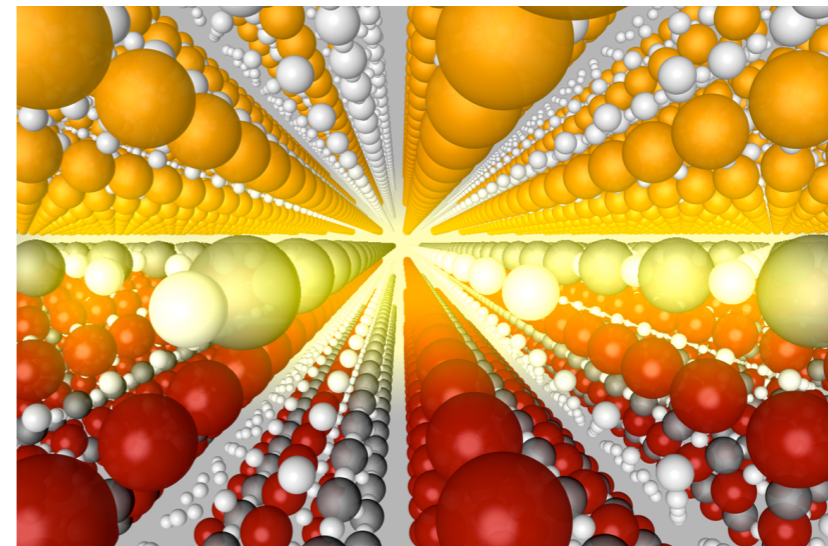
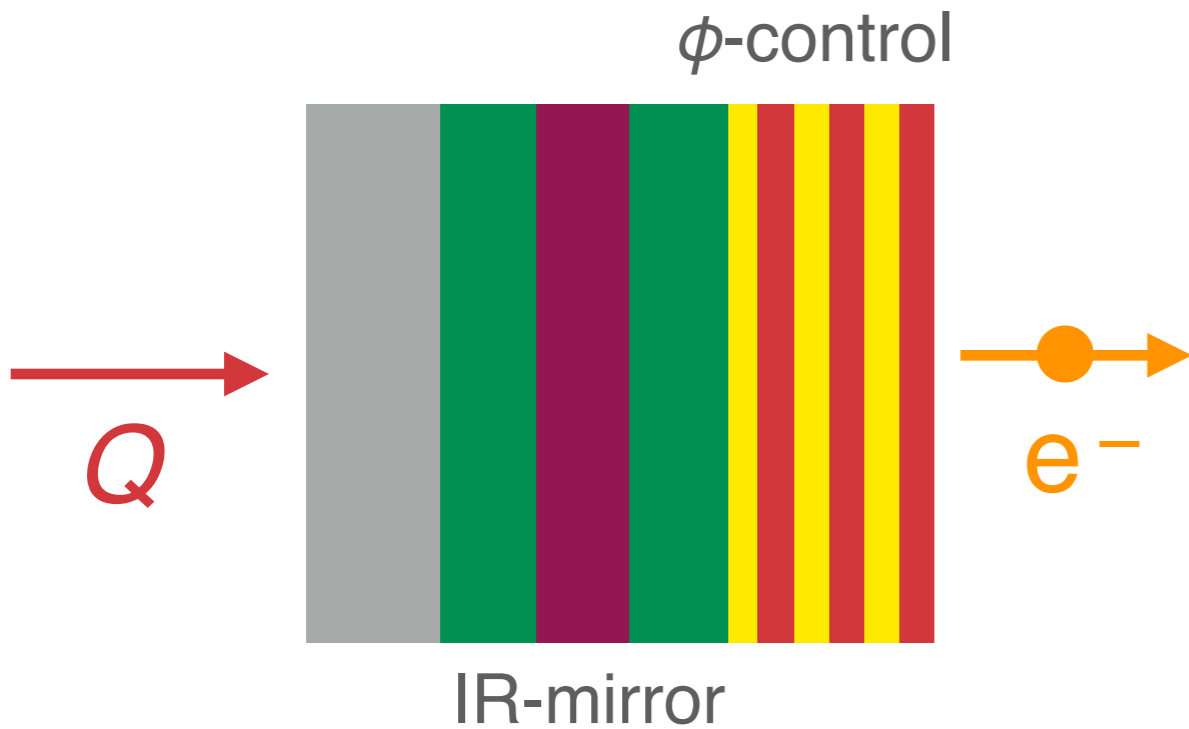
Requested:

- ▶ optimized work functions for E and for C
- ▶ small IR-emissivity ε
- ▶ inertness at high T

- need for materials with designed work functions (diamonds?), heterostructures
- nano-tailored surfaces (nanotips? nanotubes?)
- novel electron emission and collection schemes

sizable potential

Heterostructure-based Emitter and Collector



Future Research Needs and Directions



- (1) optimization of E, C, G materials, their nanostructures, IR-parameters, electron emission and collection processes
 - (2) study, enhancement of long-time stability in working atmosphere
 - (3) exploration of roads to B -reduction
 - (4) device engineering, loss reduction, system integration
- ▶ **all problems we see are technological, no roadblock from physics**
 - ▶ **no fundamental limit to efficiency well below Carnot, such as Shockley-Queisser**